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To cite this article: C X Li et al 2020 IOP Conf. Ser.: Earth Environ. Sci. 612 012038

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#### IOP Conf. Series: Earth and Environmental Science 612 (2020) 012038

# Adsorption of Cu<sup>2+</sup> and rhodamine B by zeolite obtained from electrolytic manganese residue

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Abstract. The adsorption of Cu<sup>2+</sup> and rhodamine B from aqueous solutions onto zeolite derived from electrolytic manganese residue (EMR) via a fusion method was investigated. The adsorption kinetic for Cu<sup>2+</sup> and rhodamine B onto EMR-based zeolite (EMRZ) was explored and best determined by Pseudo-second-order kinetic model. And the adsorption capacity of  $Cu^{2+}$  and rhodamine B reach up to 66.86 and 18.96 mg·g<sup>-1</sup> respectively.

#### 1. Introduction

As Cu<sup>2+</sup> and rhodamine B are the relatively common pollutants in water, Cu<sup>2+</sup> and rhodamine B were used to assess the adsorption capability of zeolite derived from electrolytic manganese residue. Rhodamine B and Cu<sup>2+</sup> in wastewater can be purified in many ways, such as coagulation, adsorption, and chemical oxidation. In the known process, adsorption taking zeolite as adsorbent has been recognized as a valid and competitive treatment way due to its cost performance and simple operation [1-5]. Moreover, the open and stable three-dimensional honeycomb structure of zeolites making them possess high cation exchange capacity (CEC) and strong adsorption for rhodamine B and  $Cu^{2+}$  [6,7].

Electrolytic manganese residue (EMR) is mainly generated during the acid reduction stage for manganese ore in the electrolytic metal manganese (EMM) industry. Currently, almost all of the EMR is piled up into storage points around the EMM factory without any treatment. With long-term accumulation, pollutants, such as heavy metals in EMR can gradually penetrate into the environment, posing great risk for the local ecology environment. On the other hand, a large amount of accumulation of EMR will also bring huge economic pressure to EMM production company owing to routine maintenance and new stockpiling site costs. Therefore, it is very important to research advanced technology for the efficient utilization of EMR. Lately, our research team found that EMR can be used to fabricate zeolite, which can be served as an environment friendly application of EMR.

The main purpose of this research is to probe the feasibility of using EMR-based zeolite (EMRZ) to absorb Cu<sup>2+</sup> and rhodamine B ions from aqueous solutions. Moreover, the adsorption kinetics for Cu<sup>2+</sup> and rhodamine B onto EMRZ were also systematically discussed.

#### 2. Materials and Methods

#### 2.1. Materials

The EMR adopted in this research was obtained from an EMM enterprise located in west of Hunan, China. The chemical composition of EMR was analyzed and displayed as follows: Na<sub>2</sub>O=2.7wt%, SiO<sub>2</sub>=24.6wt%, Al<sub>2</sub>O<sub>3</sub>=12.2wt%, MgO=1.7wt%, K<sub>2</sub>O=2.4wt%, CaO=8.6wt%, MnO=4.6wt% and



The 6th International Conference on Water Resource and Environment	IOP Publishing
IOP Conf. Series: Earth and Environmental Science 612 (2020) 012038	doi:10.1088/1755-1315/612/1/012038

 $Fe_2O_3=7.9wt\%$ . The EMRZ was manufactured of taking EMR as raw material via a fusion method. And the detailed preparation and characterization methods were both described in our previous related studies [8]. All chemicals employed in the experiment, such as  $Cu(NO_3)_2$  and rhodamine B ( $C_{28}H_{31}N_2O_3Cl$ ) are analytically pure and purchased from Sinopharm Chemical Reagent Co., Ltd.

#### 2.2. Adsorption studies

For a typical adsorption process, 0.3 g of EMRZ was firstly mixed into an Erlenmeyer flask (250 mL) having 100 mL of  $300 \text{mg} \cdot \text{L}^{-1}$  of  $\text{Cu}^{2+}$  and rhodamine B solution at pH 6.0. Then, the flask was placed in an oscillator at 30°C and oscillated at 200 rpm for a given time. At the designated time, the suspension was taken out and filtered by filter paper and the concentrations of  $\text{Cu}^{2+}$  and rhodamine B in the filtrate were analyzed respectively. The  $\text{Cu}^{2+}$  and rhodamine B adsorbed on EMRZ were evaluated and calculated by following formula.

$$q_e = (C_0 - C_e) V/m \tag{1}$$

where  $C_0$  and  $C_e$  are the concentrations of  $Cu^{2+}$  and rhodamine B (mg/L) obtained at initial and equilibrium time,  $q_e$  (mg/g) is the adsorption capacity for  $Cu^{2+}$  and rhodamine B onto EMRZ, V is the volume of aqueous solution applied in the adsorption process (L), and m is the mass of EMRZ used in the adsorption process (g).

#### 2.3. Characterization

XRD (D8 Discover, Bruker, Germany), XRF (Axios, PANalytical, Holland) and FE-SEM (Mira3, Tescan, Czech Republic) were employed to investigate the mineralogy, chemical composition and morphological structure of EMRZ, respectively. BET equation by N<sub>2</sub> adsorption method on ASAP2020 (Micromeritics, USA) was employed to evaluate the SSA (specific surface area). And the CEC value of EMRZ was assessed via the method of Zhang et al. [9]. The Cu<sup>2+</sup> ions concentration was analyzed by atomic absorption spectrophotometers (Thermo Electron, USA). And rhodamine B concentration was analyzed byg Shimadzu UV-visible spectrophotometer at 555nm.

#### 3. Results and Discussion

#### 3.1. Characterization of EMRZ

From Figure 1, zeolite A and zeolite P were both detected in the EMRZ, and zeolite A was the main phase composition. Moreover, the coexist of zeolite A (cubes crystals) and zeolite P (round crystals) in the EMRZ was also proved by FE-SEM (see Figure 2). The obtained EMRZ with Si/Al=1.01 was synthesized from EMR. And, the low Si/Al ratio of EMRZ was attribute to generation of zeolite A and P. Meanwhile, the CEC and SSA values were 3.45 meq/g and 39.38 m<sup>2</sup>/g, respectively. And the CEC value for the obtained EMRZ (i.e. 3.45 meq/g) is obviously higher than those prepared from related waste [8,10,11], which implies the possibility of using EMRZ as an adsorbent for adsorption.

IOP Conf. Series: Earth and Environmental Science 612 (2020) 012038 doi:10.1088/1755-1315/612/1/012038



Figure 1. The XRD pattern of EMRZ.



Figure 2. FE-SEM images of EMRZ.

#### 3.2. Adsorption properties of EMRZ

The removal of  $Cu^{2+}$  and rhodamine B onto EMRZ was examined to evaluate the adsorption properties of EMRZ. And the results for the removal of  $Cu^{2+}$  and rhodamine B are listed in Figure 3. From Figure 3,  $Cu^{2+}$  adsorption process onto EMRZ progressed rapidly within the first 210 minutes, and then slowly tended to adsorption equilibrium. The above behavior could be attribute to the reason that all the adsorption sites are empty at the beginning and the increasing driving force generated from high solute concentration gradient is inevitable [12,13]. Meanwhile, a similar adsorption process was also obtained in the adsorption of rhodamine B. Meanwhile, as seen from Figure 3,  $Cu^{2+}$  adsorption onto EMRZ was higher than rhodamine B. Since  $Cu^{2+}$  has lower radius than that of rhodamine B, the diffusion for  $Cu^{2+}$ was faster and rhodamine B was retarded when the dye moved through the pores during the adsorption process. This difference causes  $Cu^{2+}$  to be attracted to the EMRZ surface stronger than Rhodamine B. And a possible mechanism for rhodamine B removal onto EMRZ is the interaction between the hydroxyl group in EMRZ and the cation in rhodamine B.

The kinetic models including Pseudo-first-order and Pseudo-second-order kinetic models were both taken to determine the best fit model by implementing them on resultant data to clarify the adsorption

process. The Pseudo-first-order and Pseudo-second-order kinetic models are identified with below formula [14-16]:

$$\ln(q_e - q_t) = \ln q_e - k_1 t \tag{2}$$

$$\frac{\mathsf{t}}{\mathsf{q}_{\mathsf{t}}} = \frac{1}{\mathsf{k}_2 \mathsf{q}_{\mathsf{e}}^2} + \frac{\mathsf{t}}{\mathsf{q}_{\mathsf{e}}} \tag{3}$$

where  $q_e$  and  $q_t$  are the adsorption capacity for  $Cu^{2+}$  and rhodamine B onto EMRZ  $(mg \cdot g^{-1})$  at equilibrium and at time t.  $k_1 (min^{-1})$  and  $k_2 (g \cdot mg^{-1} \cdot min^{-1})$  are the adsorption constants.

The model constants were obtained by the above models and were shown in Table 1 and Figure 4. Seen from Table 1, correlation coefficients ( $R^2=0.9869$  for  $Cu^{2+}$  and  $R^2=0.9774$  for rhodamine B) obtained by Pseudo-second-order model are much higher than the correlation coefficients ( $R^2=0.7530$  for  $Cu^{2+}$  and  $R^2=0.7460$  for rhodamine B) obtained by Pseudo-first-order model. Moreover, the value of  $q_e$  (theoretical adsorption capacity) calculated by the Pseudo second-order model is closer to the value of  $q_e(exp)$  (experimental adsorption capacity). Therefore, the above data shows that the adsorption process of  $Cu^{2+}$  and rhodamine B is more suitable with the pseudo-second-order model.



**Figure 4.** (A) Pseudo-first order, and (B) Pseudo-second-order model kinetic plots for  $Cu^{2+}$  and rhodamine B adsorption onto EMRZ (initial concentration=300 mg·L<sup>-1</sup>; EMRZ dose=0.3g/100mL; pH value=6.0; temperature=30 °C).

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		pseudo-first-order model		pseudo-second-order model			
Adsorbate	$q_e(exp)$ /mg·g <sup>-1</sup>	$\begin{array}{c} q_e \\ (mg \cdot g^{\text{-1}}) \end{array}$	$k_1(min^{-1})$	R <sup>2</sup>	$\begin{array}{c} q_e \\ (mg \cdot g^{-1}) \end{array}$	$\begin{array}{c} k_2 \\ (g \cdot mg^{-1} \cdot min^{-1}) \end{array}$	R <sup>2</sup>
$Cu^{2+}$	66.86	551.32	0.0365	0.7530	93.81	$1.0604 \times 10^{-4}$	0.9869
rhodamine B	18.96	85 91	0.03315	0 7460	22 38	$8.7599 \times 10^{-4}$	0 9774

Table 1. Kinetic parameters for Cu<sup>2+</sup> and rhodamine B removal.

## 4. Conclusions

EMR-based zeolite (EMRZ) can be successfully prepared from EMR via a fusion method. And zeolite A and zeolite P were both detected in the EMRZ, and zeolite A was the main phase composition. And adsorption of  $Cu^{2+}$  and rhodamine B onto EMRZ can be accomplished in an efficient and suitable process. The adsorption process of  $Cu^{2+}$  and rhodamine B is more suitable with the Pseudo-second-order model. This research develops new idea and novel adsorbent for the adsorption of  $Cu^{2+}$  and rhodamine B.

#### Acknowledgements

This work was financially supported by China Postdoctoral Science Foundation (No. 2017M611799) and Jiangsu Provincial Basic Research Program (Natural Science Foundation) (No. BK20190690).

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