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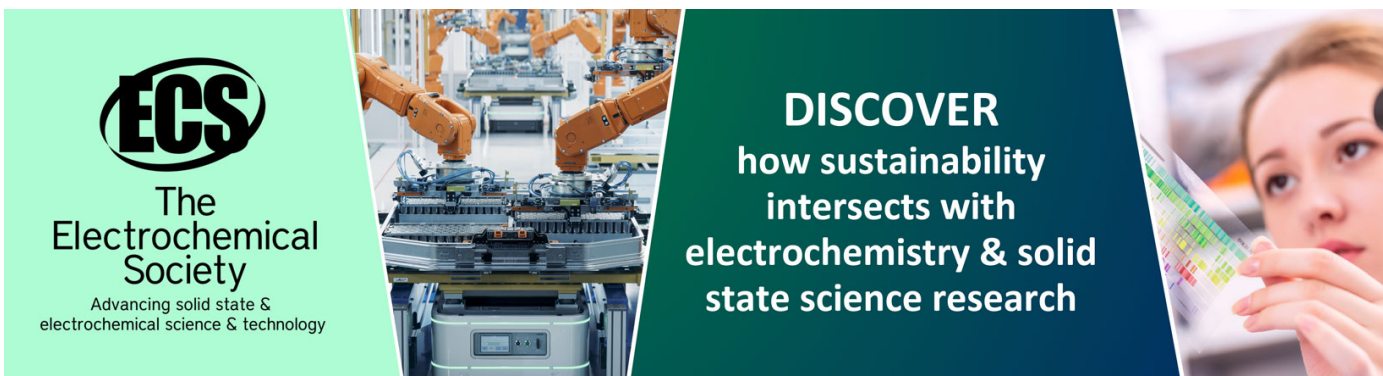
# Singular spectrum analysis and fuzzy entropy-based damage detection on a thin aluminium plate by using PZTs

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# Singular spectrum analysis and fuzzy entropy-based damage detection on a thin aluminium plate by using PZTs

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## Abstract

In this research, a new method based on singular spectrum analysis (SSA) and fuzzy entropy is developed for damage detection on thin wall-like structures, and the normalized fuzzy entropy is employed as an indicator to identify the severity of the damage. The lead zirconate titanate (PZT) transducers are used in this research to generate and detect the Lamb waves. During the detection, the collected signals from the PZT sensors are firstly decomposed and reconstructed by SSA to extract the feature of the damage, and then the reconstructed signals with the feature of the damage are processed to obtain the normalized fuzzy entropy. An experimental setup of an aluminium plate with added magnets is fabricated to validate the proposed method. The experimental results show that when magnets are attached on the aluminium plate, the normalized fuzzy entropy is smaller than that when there are no magnets. That is because when magnets are placed on the plate, the movement and some vibration modes of Lamb waves are disturbed by the added magnets and this disturbing effect can be enhanced by increasing the number and locations of the added magnets, and eventually the complexity and nonlinearity of the waves are weakened. The experimental results of a single damage with different number of magnets indicate that the normalized fuzzy entropy decreases linearly as the number of the added magnets increases, which demonstrates that the proposed method can be used to detect the severity of the damage. Moreover, the experimental results of multi-damage on different locations indicate that the normalized fuzzy entropy is relevant with both the total number and locations of the added magnets. The normalized fuzzy entropy decreases linearly as the total number of the magnets increases, and the entropy of a single damage is smaller than that of the multi-damage with the same total number of magnets, which demonstrates that the proposed method also can be used for multi-damage detection on a thin plate. This study provides us a new approach to identifying a single or multiple damages on thin wall-like structures.

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**Keywords:** Lamb waves, lead zirconate titanate (PZT), singular spectrum analysis (SSA), fuzzy entropy

(Some figures may appear in colour only in the online journal)

## 1. Introduction

Thanks to their good mechanical properties, light weight, and low cost, thin wall-like structures have been increasingly used [1], such as high-pressure gas cylinders, oil pipelines, and aerospace structures. During their service life, the thin wall-like structures will inevitably suffer various types of structural damages, such as delamination [2–4], holes [5–7], cracks [8, 9] and so on, under the effect of the alternating load [10], chemical corrosion [11, 12], and environmental factors [13]. Eventually, these damages will threaten their performance and safety [14] if they are not identified in early age. Therefore, structural health monitoring (SHM) for early damages or damages with a small size on thin wall-like structures is essential.

Nowadays, due to their ability of relative long-distance propagation and small-scale defect identification, Lamb waves have demonstrated great potential and received much attention in SHM of thin wall-like structures [15]. However, due to the strong dispersive characteristics of Lamb waves, the waves usually display strong nonlinearity and disorder themselves as they travel in a structure [16]. Moreover, the existence of structural damages, including cracks, delamination and imperfect contacts, usually has an influence on the local stiffness of the structure, and eventually it may bring about disorder or nonlinearity to the waves and change the complexity of the received signals [17–20]. Therefore, to detect the structural damages effectively and accurately, two crucial problems which need to be overcome are how to separate and enhance the nonlinear and disorder information of the damage from the received signals, and how to develop an indicator or feature with high sensitivity and resolution to quantify the nonlinearity and disorder related to the structural damage.

In the last decades, with the help of the rapid development and successful applications of time series analysis methods, many signal processing technologies, including filtering [21], correlation analysis [22], fast Fourier transform [23, 24], short-time Fourier transform [25, 26], empirical mode decomposition (EMD) [27, 28], ensemble EMD [29], variational mode decomposition (VMD) [30] and other methods [31–36], are implemented to enhance or extract the feature of the damage from the complex signals in Lamb wave-based SHMs. Moreover, some researches recently indicate that the singularities of the signal are related to some features of the structural damage, and these singularities are usually obtained by singular spectrum analysis (SSA). Therefore, SSA shows distinguishable applications in different structures including concrete structures [37] and thin plates [38] for feature extraction. Oliveira *et al* [39] decomposed the signal firstly by SSA and then reconstructed the signal. After this processing, the root mean square deviation (RMSD) and correlation coefficient deviation metric (CCDM) features of the simulated mass

damage on a thin plate were enhanced. Similarly, Liu and Yan [38] located the hole damage in an aluminium plate by reconstructed signals with different components which were decomposed by SSA. Overall, the excellent performance of SSA at feature extracting may provide us a new approach to separate the useful information related the structural damage from the complex signals.

Meanwhile, entropy, including Shannon entropy [40], Wiener entropy [41, 42], approximate entropy [43], sample entropy [44], fusion entropy [45], wavelet entropy [20, 46, 47] and multi-scale cross entropy [48–50], is effective as a quantitative measure of the uncertainty or disorder of a signal, and the entropy is usually employed as a feature to describe the nonlinearity of different types of signals. Notably, entropy is already being introduced to analyse the ultrasonic signals, and it is used as a new feature to take the place of the conventional statistical indices, such as the RMSD, the CCDM [39], Pearson correlation coefficient [51] and the  $n$ th normalized correlation moment [23], for damage estimation. Burud and Kishen [47] succeeded detecting the damage of concrete under flexure with the help of wavelet entropy. Castro *et al* [52] took the spectrum entropy as a damage index to identify the simulated mass on a composite fibre reinforced polymers plate.

In this paper, to solve the two problems as mentioned above, a new damage detection method by combining SSA and fuzzy entropy (fuzzyEn) is proposed to detect different damages on an aluminium plate. Firstly, SSA is used to extract the nonlinear information related to the damages, then some components of the extracted signal are selected to reconstruct and calculate the fuzzy entropy, and at last the fuzzy entropy is employed as a new indicator to characterize the severity of the damage.

The rest of this paper is organized in the following manner. Section 2 introduces the theoretical background of SSA and fuzzy entropy and presents the procedure of the proposed method. Section 3 describes the experimental setup and procedures to validate the proposed method. Section 4 analyses the experimental results in detailed. At last, section 5 concludes the paper with recommendation for future work.

## 2. Theoretical fundamentals

The overall procedure of the SSA and fuzzy entropy-based method is described in figure 1. After the original signal is obtained by the active sensing method, it is decomposed by SSA to extract the features related to the structural damage, and some components are selected to reconstruct a new signal which contains the nonlinear information of the damage. Subsequently, the fuzzy entropy is calculated by the reconstructed signal and it is chosen as an indicator to evaluate the severity of the damage.

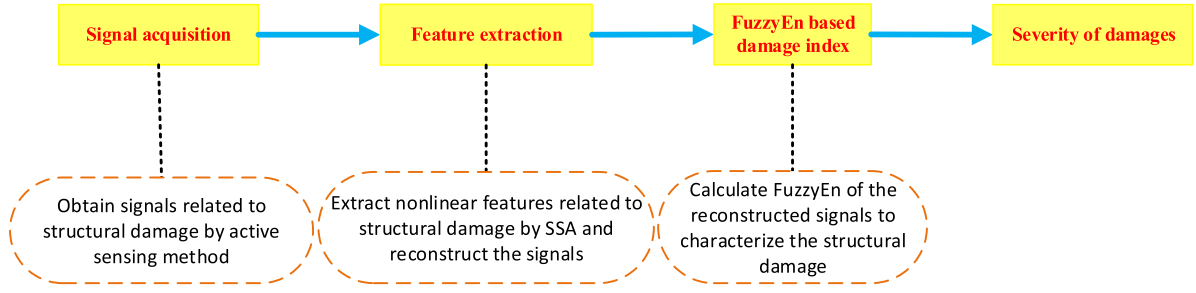


Figure 1. Flowchart of the SSA and fuzzy entropy-based damage detection method.

## 2.1. SSA

As a nonparametric estimation method, SSA possesses the strong capacity of analysing nonlinear signals with narrow-banded components [53–55]. Therefore, SSA is employed in this paper to analyse the Lamb wave signals which have strong nonlinearity due to frequency dispersion. The procedure of SSA is described in detailed in the following.

**2.1.1. Step 1: Embedding.** Given a one-dimensional discrete-time series  $x(n)$  with length  $N$ , and it is embedded into  $K = N - M + 1$  vectors  $\mathbf{x}(i) = (x(i), \dots, x(i + M - 1))^T$  ( $i = 1, \dots, N - M + 1$ ) by an embedding dimension  $M$  ( $M < N/2$ ). The lagged  $K$  vectors are merged into the trajectory matrix  $\mathbf{X}$  of the series  $x(n)$ , and the matrix is given as

$$\mathbf{X} = [\mathbf{x}(1) \mathbf{x}(2) \cdots \mathbf{x}(N - M + 1)]$$

$$= \begin{bmatrix} x_1 & x_2 & \cdots & x_{N-M+1} \\ x_2 & x_3 & \cdots & x_{N-M+2} \\ \vdots & \vdots & \ddots & \vdots \\ x_M & x_{M+1} & \cdots & x_N \end{bmatrix}. \quad (1)$$

**2.1.2. Step 2: Singular value decomposition.** Applying the singular value decomposition of the covariance matrix  $\mathbf{X}^T \mathbf{X}$  of the trajectory matrix results in:

$$\mathbf{X}^T \mathbf{X} = \mathbf{V} \mathbf{\Sigma} \mathbf{V}^T \quad (2)$$

where  $\mathbf{\Sigma} = \text{diag}\{\lambda_1, \dots, \lambda_i, \dots, \lambda_K\}$  is the diagonal matrix of the eigenvalues, which are sorted in descending order; and  $\mathbf{V} = (V_1, V_2, \dots, V_M)$  is the corresponding orthogonal matrix of the eigenvectors.

Therefore, the trajectory matrix can be theoretically expressed by the eigenvectors as

$$\mathbf{X} = \mathbf{X}_1 + \mathbf{X}_2 + \cdots + \mathbf{X}_d \quad (3)$$

where  $\mathbf{X}_i = \sqrt{\lambda_i} V_i U_i^T$  ( $i = 1, 2, \dots, d$ ) is called the elementary matrix of the trajectory matrix,  $U_i = \mathbf{X}^T V_i / \sqrt{\lambda_i}$  and  $d$  is the rank of the trajectory matrix  $\mathbf{X}$ .

The ratio  $\alpha_i = \lambda_i / \sum_{i=1}^d \lambda_i$  is the contribution of the elementary matrix  $\mathbf{X}_i$  to the trajectory matrix  $\mathbf{X}$ , and a larger value of the coefficient  $\alpha_i$  means that the corresponding matrix  $\mathbf{X}_i$  contains more features or information of the original signal.

**2.1.3. Step 3: Reconstruction of the signal related to the structural damage.** To extract the components related to the structural damage, the first  $m$  ( $m < d$ ) elementary matrices  $\mathbf{X}_i$  are selected based on the coefficient  $\alpha_i$  to assemble a new matrix  $\mathbf{Y}$

$$\mathbf{Y} = \mathbf{X}_1 + \mathbf{X}_2 + \cdots + \mathbf{X}_m. \quad (4)$$

At last, the signal  $y(n)$  can be reconstructed by the matrix  $\mathbf{Y}$  using the method of diagonal averaging [56].

## 2.2. Fuzzy entropy

Since the inception of fuzzy entropy (fuzzyEn) by Chen *et al* [57], it has been widely used in nonlinear and nonstationary signal analysis due to its good statistical stability and ability of measuring the complexity and nonlinearity of the signal. In this study, fuzzy entropy is used as an indicator to measure the nonlinearity related to the structural damage.

After the original signal is extracted and reconstructed by SSA, the reconstructed signal is further processed to obtain the fuzzy entropy by six steps as below.

**Step 1:** Construct  $p$ -dimensional vectors  $\mathbf{Y}_i^p$  from the processed signal  $y(n)$  by an initialization mode dimension  $p$ , and the vector is given by

$$\mathbf{Y}_i^p = \{y(i), y(i+1), \dots, y(i+p-1)\} - y_0(i)$$

$$i = 1, 2 \cdots N - p + 1 \quad (5)$$

where  $p$  is the mode dimension, and the optimal value of  $p$  is usually obtained by the trial calculation, and  $y_0(i)$  is defined by

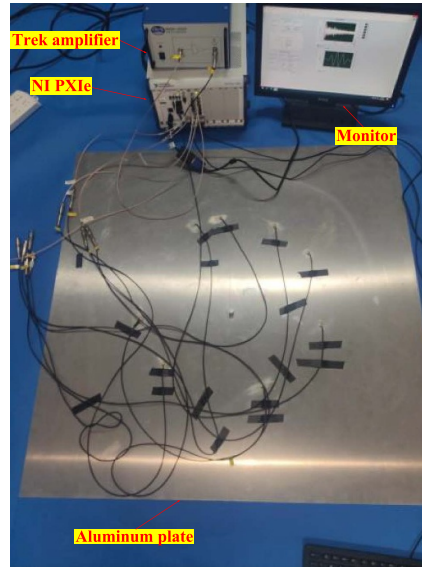
$$y_0(i) = \frac{1}{p} \sum_{j=0}^{p-1} y(i+j). \quad (6)$$

**Step 2:** Define the distance  $d_{ij}^p$  between two vectors  $\mathbf{Y}_i^p$  and  $\mathbf{Y}_j^p$  as the maximum absolute difference of the two corresponding elements, and the distance is given by

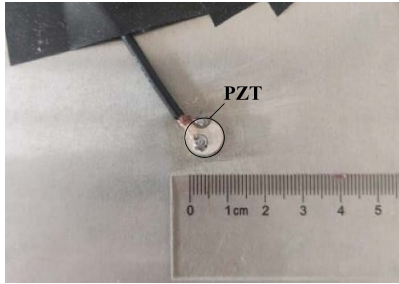
$$d_{ij}^p = d[\mathbf{Y}_i^p, \mathbf{Y}_j^p]$$

$$= \max_{k \in (0, m-1)} |y(i+k) - y_0(i)| - |y(j+k) - y_0(j)|$$

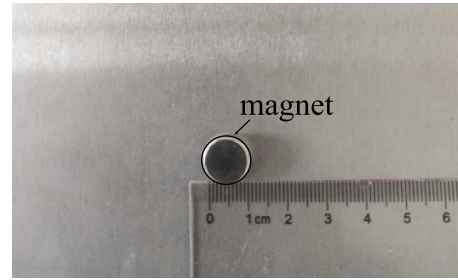
$$i, j = 1, 2 \cdots N - p \text{ and } i \neq j. \quad (7)$$



(a) The whole experimental setup



(b) The enlarged view of the PZT



(c) The enlarged view of the simulated damage

**Figure 2.** Experimental setup.

**Step 3:** Compute the similarity between the two vectors  $\mathbf{Y}_i^p$  and  $\mathbf{Y}_j^p$  by using a fuzzy membership function and the similarity is expressed as

$$d_{ij}^p = \mu(d_{ij}^p, q, r) = e^{-\left(d_{ij}^p/r\right)^q} \quad (8)$$

where  $\mu(d_{ij}^p, q, r)$  is the fuzzy membership function and it is usually selected as an exponential function, and  $q$  and  $r$  are the boundary gradient and threshold of the fuzzy member function, respectively. In this paper,  $q$  is chosen as 2, and  $r$  is set to be 0.15 of the standard deviation of the original signal [58].

**Step 4:** Calculate  $\phi^p(q, r)$  as

$$\phi^p(q, r) = \frac{1}{N-p} \sum_{i=1}^{N-p} \left( \frac{1}{N-p-1} \sum_{\substack{j=1 \\ j \neq i}}^{N-p} d_{ij}^p \right). \quad (9)$$

**Step 5:** Calculating  $\phi^{p+1}(q, r)$  by repeating steps (1)–(4) gives

$$\phi^{p+1}(q, r) = \frac{1}{N-p} \sum_{i=1}^{N-p} \left( \frac{1}{N-p-1} \sum_{\substack{j=1 \\ j \neq i}}^{N-p} d_{ij}^{p+1} \right). \quad (10)$$

**Step 6:** The fuzzy entropy is obtained as

$$\text{FuzzyEn}(p, q, r, N) = \ln \phi^p(q, r) - \ln \phi^{p+1}(q, r). \quad (11)$$

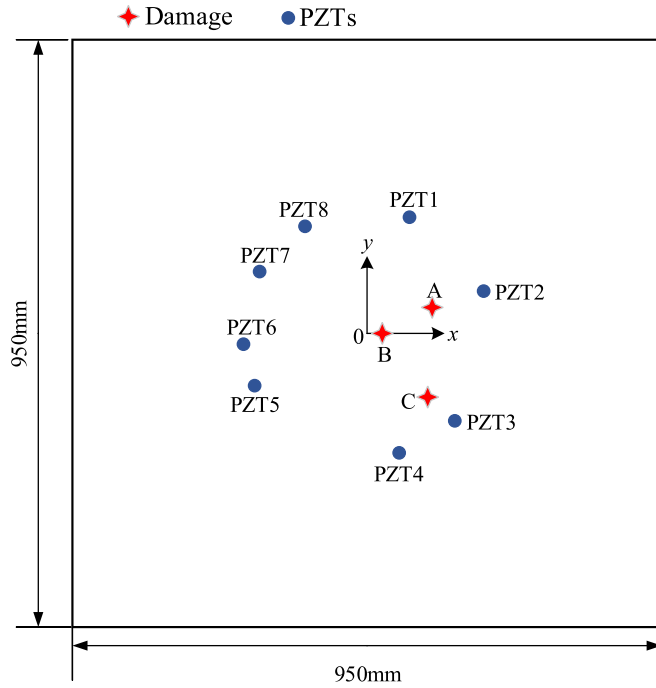
To reduce the adverse influence of the lead zirconate titanate (PZT)'s location on the fuzzy entropy, the fuzzy entropy in equation (12) is normalized by the fuzzy entropy when there is no damage, and the normalized fuzzy entropy is expressed as

$$\text{FuzzyEn}_{\text{norm}}(p, q, r, N) = \frac{\text{FuzzyEn}(p, q, r, N)}{\text{FuzzyEn}_{\text{nodamage}}(p, q, r, N)} \quad (12)$$

where  $\text{FuzzyEn}_{\text{nodamage}}(p, q, r, N)$  is the fuzzy entropy of the structure without a damage.

In this research, and the normalized fuzzy entropy is used as an indicator to identify the structural damage.





**Figure 3.** Locations of the PZTs and simulated damage on the aluminium plate.

**Table 1.** Locations of eight PZT discs.

PZT	Coordinate (mm, mm)
PZT1	(137, 376)
PZT2	(376, 137)
PZT3	(283, -283)
PZT4	(104, -386)
PZT5	(-363, -169)
PZT6	(-399, -35)
PZT7	(-346, 200)
PZT8	(-200, 346)

### 3. Experimental setup

To verify the method proposed in this research, an experimental setup is designed. As shown in figure 2(a), the experimental setup is mainly composed of an aluminium plate (Aluminium 6061), a data acquisition system (Ni PXIe 8840 chassis with an Ni PXIe-5423 40 MHz bandwidth arbitrary waveform generator and an Ni PXIe-5172 eight-channel oscilloscope), a high-frequency piezoelectric amplifier with 0–2.6 MHz bandwidth and a fixed 50 gain (Trek Model 2100H) and a monitor.

As shown in figure 3, the size of the aluminium plate is 950 mm × 950 mm × 1.5 mm. To excite and receive the ultrasonic signals, eight PZT discs (shown in figure 2(b)) with a size of  $\Phi 12$  mm × 1 mm are bonded on the plate by epoxy resin, and the locations of the discs are listed in table 1. PZT type of transducers are used in this research due to their advantages of

high piezoelectric effects [59], wide bandwidth [60] and ease of installation [61–63].

To reduce the number of the modes of Lamb waves which are excited in the plate, a 280 kHz five-cycle sinusoidal pulse tuned by a Hanning window is selected based on the theory of tuned Lamb waves [64, 65]. Moreover, to collect more nonlinear information of the reflection waves, including the ones that only reflect at the damage and the ones that scatter successively at the boundaries of the damage and the aluminium plate, the recording time should be relative long, and it is set to be 0.0025 s. The excitation pulse in time and frequency domains is plotted in figure 4.

During the experiment, the tuned pulse is firstly generated by the NI PXIe-5423 generator, then amplified by the Trek piezoelectric amplifier and at last sent to one of the eight PZT actuators to excite Lamb waves. The Lamb waves are detected by the left seven PZT sensors and collected by the NI PXIe-5172 oscilloscope.

In the experiments, as shown in figures 2 and 3, to simulate different structural damage, different number of magnets are attached to the aluminium plate on three locations. The three locations of the simulated damages are listed in table 2. As shown in table 3, 18 different types of damage, including single damage (A1–A4, B1–B4 and C1–C4) and multi-damage (M1–M3), are tested and detected by the proposed methods. In the third column of table 3, ‘A’, ‘B’ and ‘C’ are the locations where the magnets are attached, and the number of the magnets at the corresponding location is listed in the fourth column. For example, multi-damage M3 means two magnets and one magnet are attached on location ‘A’ and ‘B’, respectively.

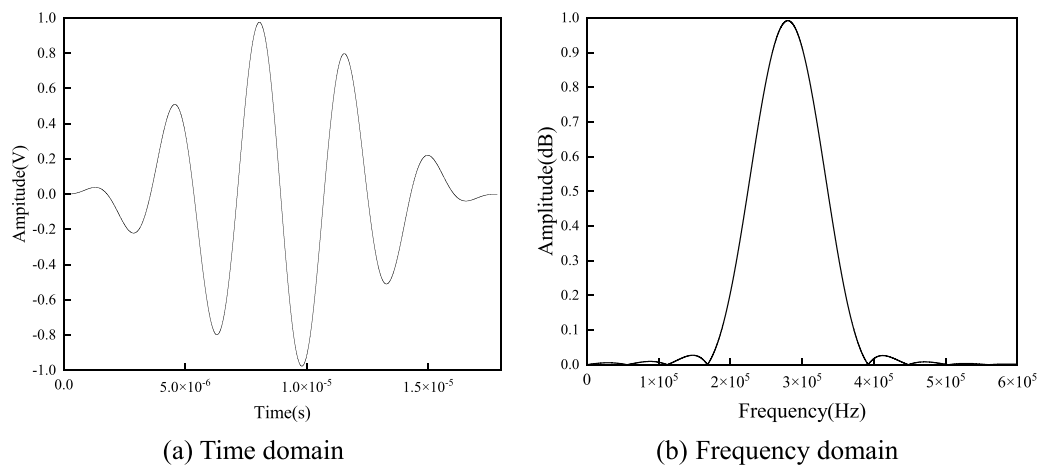
In addition, to reduce the adverse effect of electromagnetic interference and temperature on the experimental data, the whole test is conducted in laboratory with the same ambient temperature.

### 4. Experimental results on the aluminium plate

#### 4.1. Selection of the coefficients

After the ultrasonic signals are obtained, they are processed as described in section 2. In this paper, the embedding dimension  $M$  in SSA is chosen as 80. During the processing, to obtain the optimal values of  $m$  in SSA, the summation of the coefficient  $\alpha_i$  of the first  $i$  eigenvalues is plotted in figure 5. Figure 5 shows that the summation of the first eight eigenvalues is larger than 99%, which demonstrates that first eight eigenvalues contain the main features of the signal. Therefore, the value of  $m$  is selected as 8 to reconstruct the signal in this study [66].

Moreover, figure 6 plots the curves of the fuzzy entropy of different damages versus the mode dimension  $p$  in equation (12). Figure 6 indicates that the fuzzy entropy increases firstly and then decreases as the mode dimension  $p$  changes from 1 to 10, and it reaches the maximum value when the mode dimension  $p$  is 2. Therefore, the value of mode dimension  $p$  in equation (12) is chosen as 2.



**Figure 4.** The 280 kHz five-cycle sinusoidal pulse tuned by a Hanning window.

**Table 2.** Locations of the simulated damages.

Location of the damage	Coordinate (mm, mm)
A	(105, 45)
B	(46, 0)
C	(95, -97)

**Table 3.** Different types of the simulated damages.

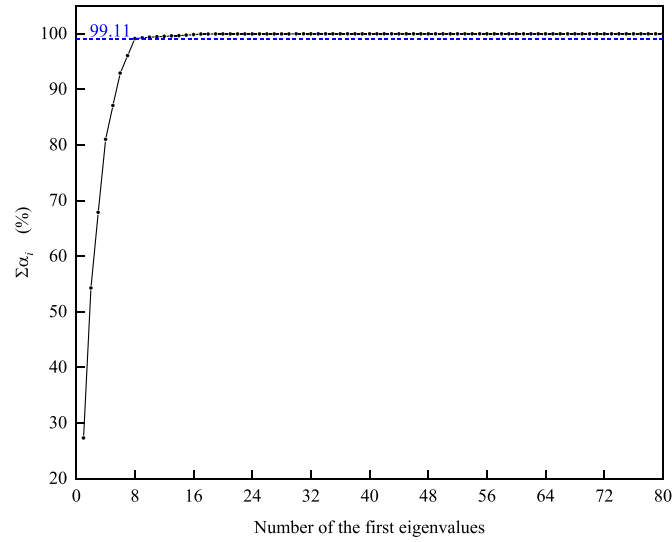
No.	Damage type		Location of the magnets	Number of the magnets	Total number of the magnets
1	Without damage	M0	/	/	0
2	Single damage	A1	A	1	1
3		A2	A	2	2
4		A3	A	3	3
5		A4	A	4	4
6		B1	B	1	1
7		B2	B	2	2
8		B3	B	3	3
9		B4	B	4	4
10	Multi-damage	C1	C	1	1
11		C2	C	2	2
12		C3	C	3	3
13		C4	C	4	4
14		M1	A	1	2
			B	1	
15		M2	A	1	3
			B	1	
			C	1	
16		M3	A	2	3
			B	1	

#### 4.2. Influence of SSA on the normalized fuzzy entropy

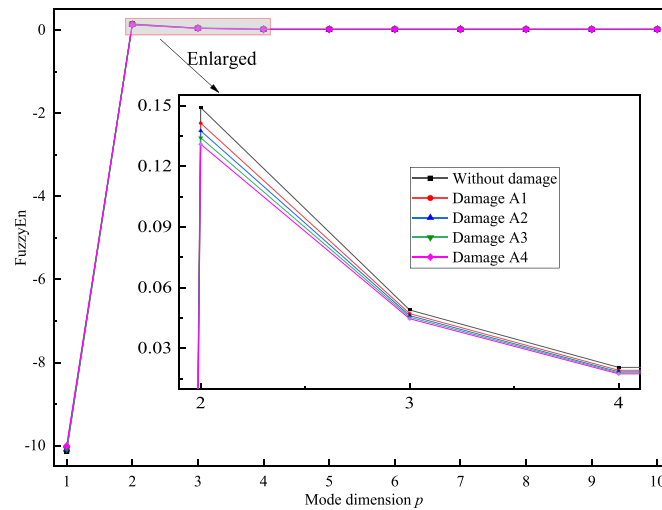
Figure 7 plots the curves of the normalized fuzzy entropy with and without SSA. Figure 7 clearly shows that the normalized fuzzy entropy with SSA has a much larger variation than that without SSA as the damage changes, which indicates that SSA is helpful to extract the nonlinear features of different damages during the detection.

#### 4.3. Influence of the propagating path of ultrasonic waves on the normalized fuzzy entropy

Figure 8 shows the time-domain signals of different damages, and PZT 1 and PZT 2 are the actuator and sensor, respectively. Figure 8 shows that the four signals of different damages are nearly the same, which indicates that the simulated damages cannot be identified directly by the time-domain signals.



**Figure 5.** The summation of the ratio  $\alpha_i$  of the first  $i$  eigenvalue.



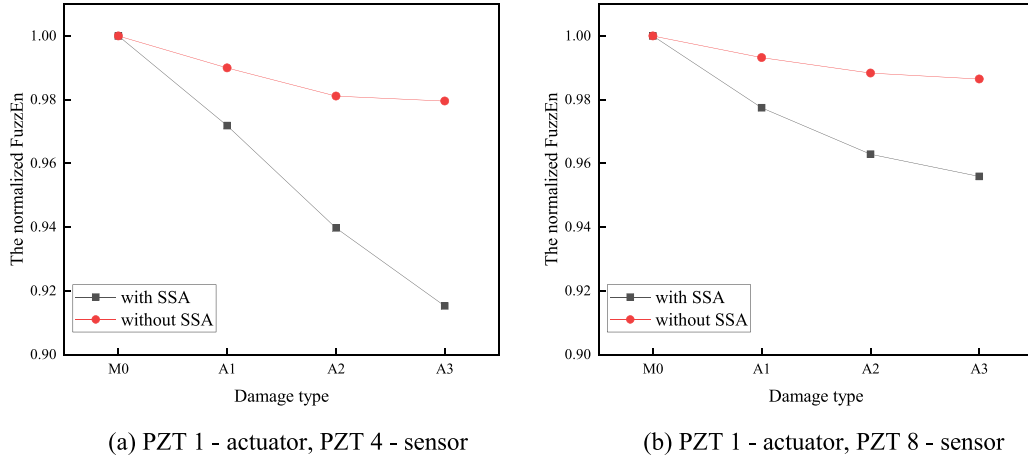
**Figure 6.** Influence of the mode dimension  $p$  on the fuzzy entropy of different damages.

Figure 9 plots curves of the normalized fuzzy entropy of different damages by using different actuator–sensor pairs. Figure 9 shows that the normalized fuzzy entropy of damage M0, i.e. without added mass on the plate, is larger than those of others (damages A1–A3). That is because the presence of the added mass makes the movement of the points near the mass more difficult, and some modes of Lamb waves, which have low relevance in the vibration, is disturbed. Eventually, more energy goes to the domain modes, and the complexity and nonlinearity of the waves are weakened by the disturbed ones [52]. Therefore, the entropy, which reflects the complexity and nonlinearity of the system, decreases. Figure 9 also shows that the changing trend of the normalized fuzzy entropy is nearly the same when both the actuator and damage type are the same, which indicates that the propagating path of the ultrasonic waves has a very limited influence on the normalized fuzzy entropy.

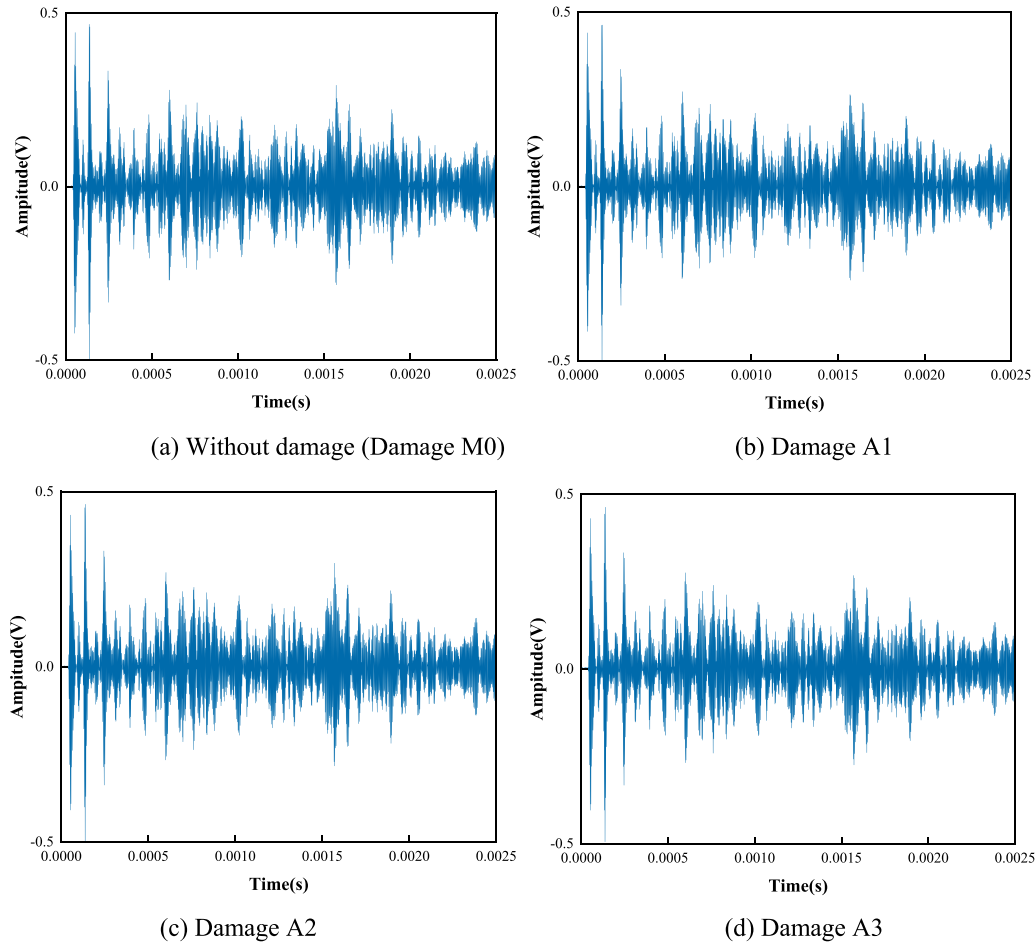
#### 4.4. Detection of severity of damages on the same location

Figure 10 plots the normalized fuzzy entropy of different damages (A1–A4, B1–B4 and C1–C4) on the locations A, B and C, respectively. Figure 10 shows that when the location of the damage remains the same, the normalized fuzzy entropy decreases linearly as the severity of the damage, i.e. the number of the magnets, increases, which demonstrates that the proposed normalized fuzzy entropy can be used to detect the severity of the damage on the same location. The explanation of the changing trend may be that when the number of the magnets increases, the total mass of the added magnets increases, and the disturbance to the movement and some vibration modes of Lamb waves becomes greater. Therefore, the nonlinearity of the waves gets weaker, and the fuzzy entropy decreases as the number of the magnets increases.





**Figure 7.** Comparison of the normalized fuzzy entropy with and without SSA.



**Figure 8.** Time-domain signals with different damages (PZT 1—actuator, PZT 2—sensor).

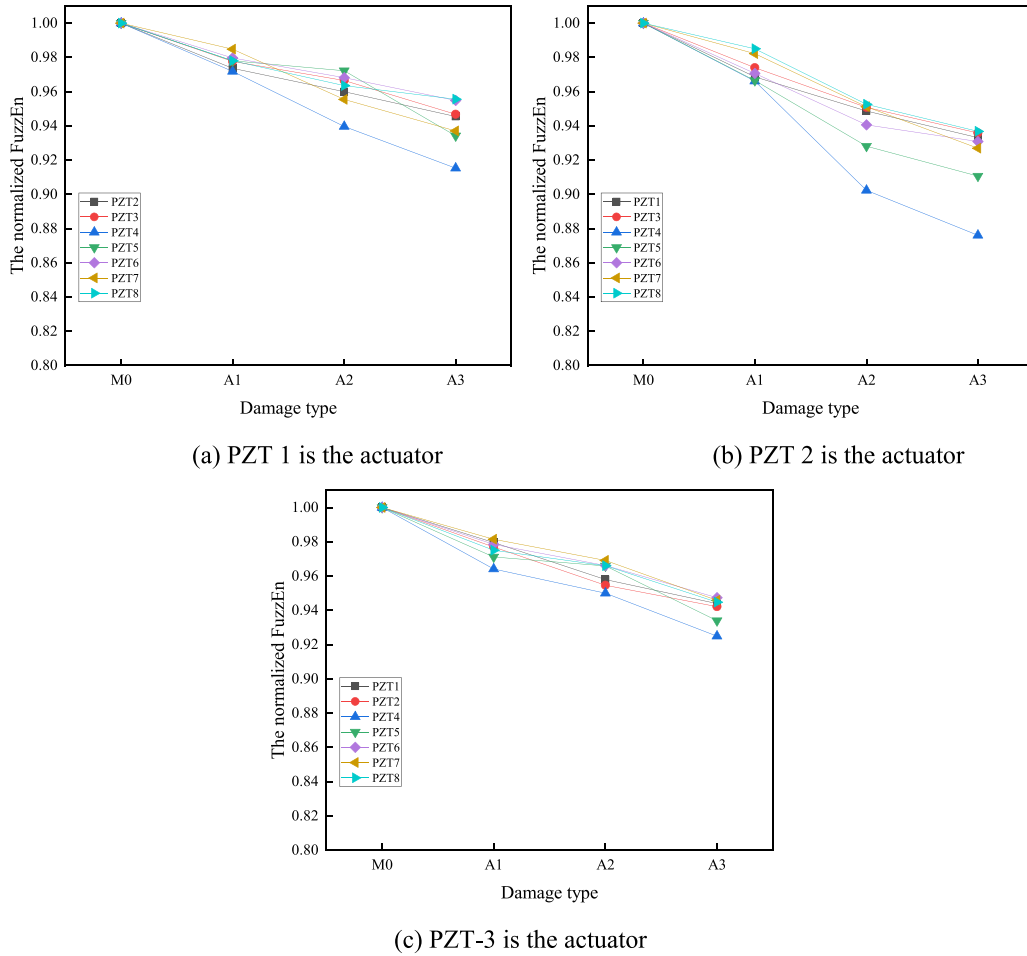
#### 4.5. Detection of severity of multi-damages on different locations

Figure 11 plots the normalized fuzzy entropy of both the single and multi-damages (A1–A3 and M1–M3).

Figure 11 clearly shows that the normalized fuzzy entropy of the multi-damages (M0–M3) changes as the type of the

damage changes, which indicates that the proposed entropy also can be employed to identify the multi-damages.

By comparing the normalized fuzzy entropy of both the single and the multi-damages (A1–A3 and M1–M3) in figure 11, it also demonstrates that the normalized fuzzy entropy is relevant with the total number and location of the added magnets. The entropy decreases as the total number of



**Figure 9.** The normalized fuzzy entropy of different damages by using different actuator–sensor pairs.

the added magnets increases. Moreover, when the total number of the added magnets is the same, the normalized fuzzy entropy of the multi-damage is larger than that of the single damage.

#### 4.6. Comparison of the simulation results

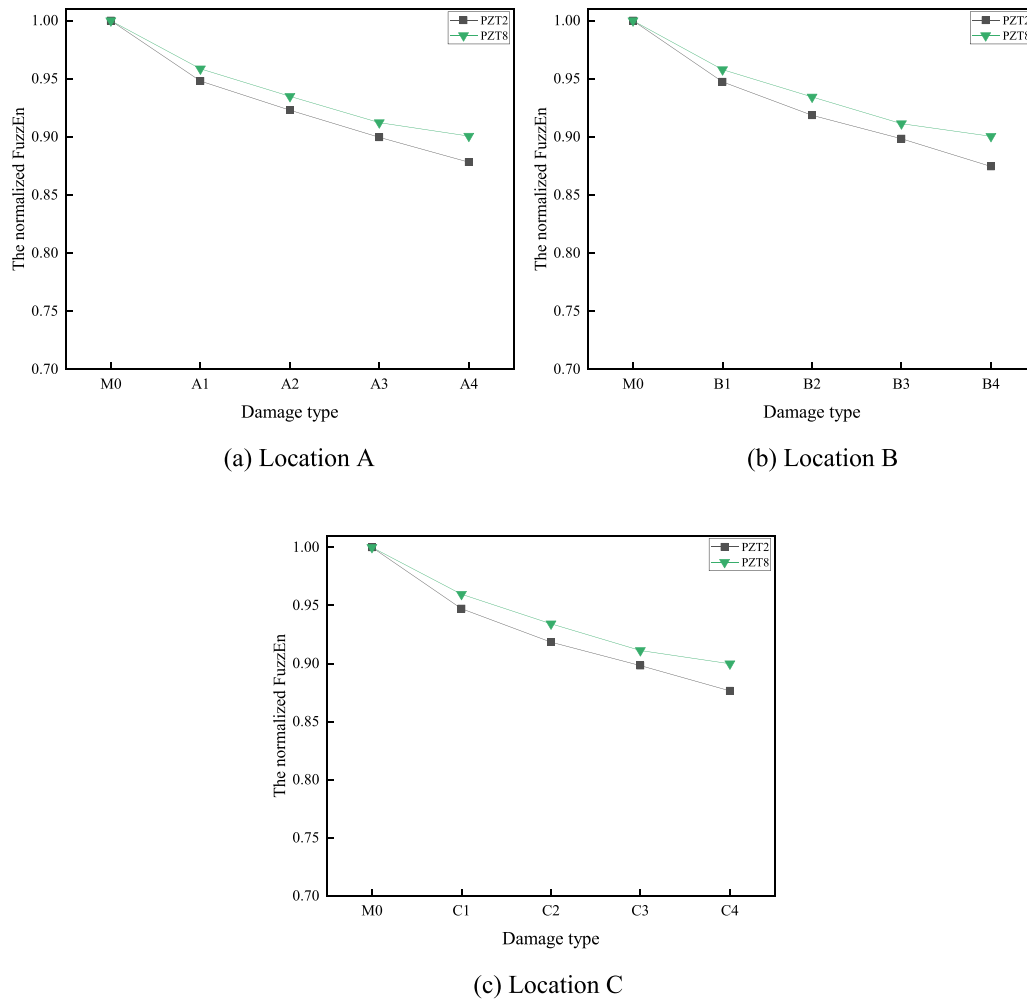
A finite element simulation is also conducted to compare the performance of the proposed method. The dimensions of the plate, PZTs and the added mass are the same as shown in figure 3 and their locations are given in section 3. The added mass is set as a rigid body and the weight of each mass is 4.4 g. In the model, the PZTs and added mass are glued to the aluminium plate. The mesh size is set to be 0.5–1.5 mm, and the 3D finite element model is shown in figure 12. The material parameters are listed in table 4. In the simulation, the excitation pulse is the same as the experiments and its amplitude is 1 V, and the time step is set to be 0.5  $\mu$ s.

Figure 13 displays the time-domain signals obtained by simulations, and PZT 1 and PZT 2 are the actuator and sensor, respectively. Figure 14 plots the normalized fuzzy entropy of different damages (A1–A3) on the location A by finite element analysis. Figure 13 shows that the normalized fuzzy entropy of the simulation also decreases as the severity of the

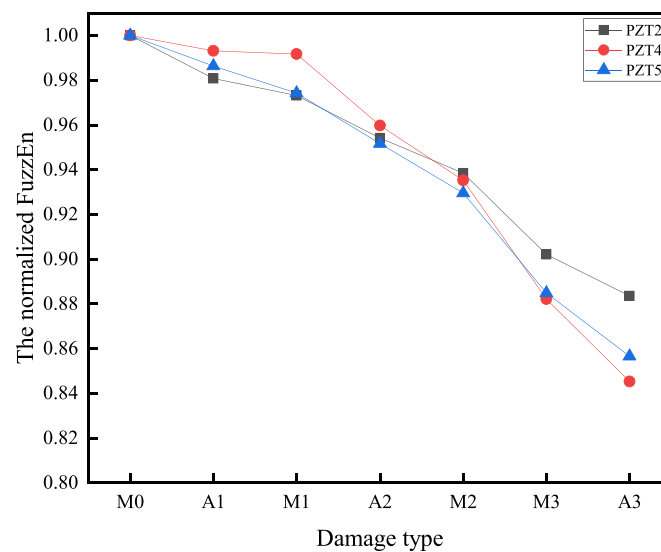
damage, i.e. the number of the magnets, increases. Compared with figure 9(a), figure 13 also demonstrates that the changing trend of the simulation results is consistent with the experimental one.

#### 4.7. Discussions

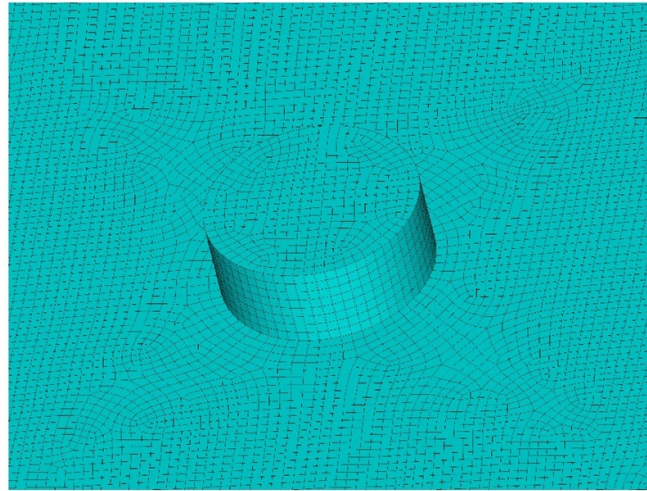
In this section, the proposed SSA and fuzzy entropy-based method is used to detect the added magnets on one or more locations of the aluminium plate, and the experimental results are analysed. Since the movement and some vibration modes of Lamb waves near to the magnets are disturbed by the added magnets, the complexity and nonlinearity of the received waves are weakened, and therefore the normalized fuzzy entropy is smaller than that when there are no magnets on the plate. Moreover, the more the number of the magnets is, the greater the influence of the magnets is and the smaller the entropy is. When the same total number of magnets are placed on two or more different locations, the disturbing effect on the waves is stronger than that when they are only placed on one location. Eventually, the normalized fuzzy entropy of multi-damage is less than that of a single damage for the same number of magnets. Moreover, the experimental results are consistent with the simulation results. The experimental results



**Figure 10.** The normalized fuzzy entropy with a single damage on locations A, B and C (PZT-1 is the actuator).



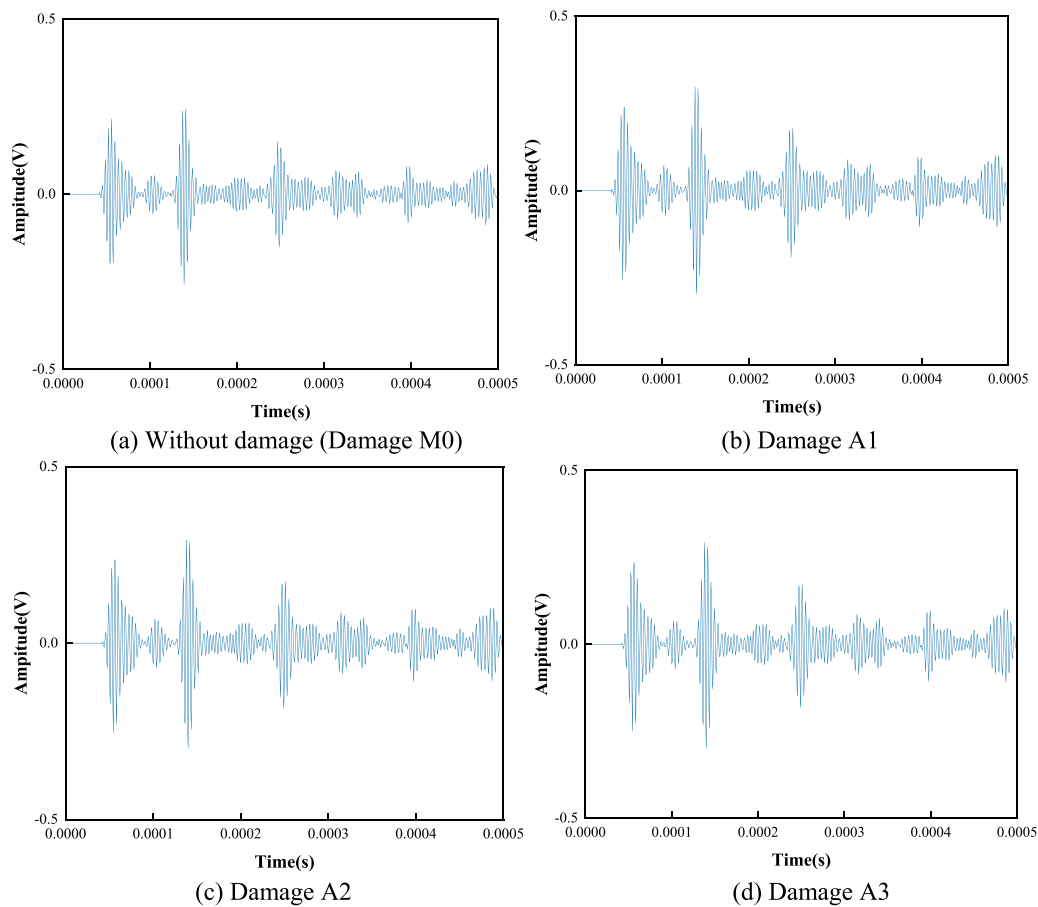
**Figure 11.** The normalized entropy of single and multi-damages on different locations (PZT-1 is the actuator).



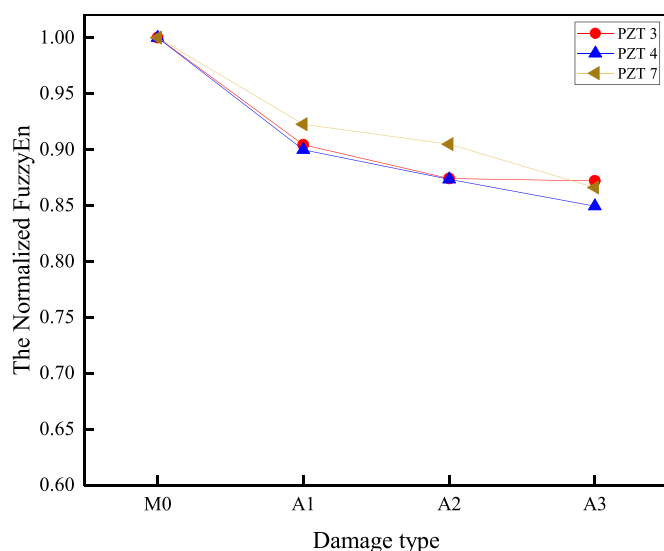
**Figure 12.** The 3D finite element model.

**Table 4.** Material parameters of the aluminium plate and PZTs.

Material	Aluminium 6061	PZT-5
Density $\rho$ (kg m <sup>-3</sup> )	2700	7800
Young's modulus $E$ (GPa)	68.9	53
Poisson ratio $\nu$	0.33	0.34
Piezoelectric strain coefficients $d_{31}/d_{33}/d_{15}$ (10 <sup>-12</sup> m V <sup>-1</sup> )	/	-150/400/640
Relative permittivity $\epsilon_r$	/	1600



**Figure 13.** Time-domain signals with different damages (PZT 1—actuator, PZT 2—sensor).



**Figure 14.** The normalized entropy of different damages in the simulations (PZT-1 is the actuator).

validate that the proposed method can be used to detect both the single and multiple added magnets on a thin plate.

## 5. Conclusions

In this research, a new method based on SSA and fuzzy entropy is developed for damage detection of thin wall-like structures, and the normalized fuzzy entropy is employed as an indicator to identify the severity of the damage. During the detection, the collected signals are firstly decomposed and reconstructed by SSA to extract the feature of the damage, and then the reconstructed signals with the feature of the damage are processed to obtain the normalized fuzzy entropy. An experimental setup is fabricated to validate the proposed method. Since the movement and some vibration modes of Lamb waves near the location of the added mass is disturbed by the existence of the added mass, the complexity and non-linearity of the waves are weakened, and therefore the experimental results show that the normalized fuzzy entropy of damage M0, i.e. without added mass on the plate, is larger than those of others (damages A1–A3). The experimental results of a single damage with different number of magnets (damages A1–A4, B1–B4 and C1–C4) indicate that the normalized fuzzy entropy decreases linearly as the number of the added magnets increases, which demonstrates that the proposed method can be used to detect the severity of the damage. The explanation of this changing trend may be that when the number of the magnets increases, the total mass of the added magnets increases, and the disturbance to the movement and some vibration modes of Lamb waves becomes greater. Moreover, the experimental results of multi-damages on different locations (damages M1–M3) indicate that the normalized fuzzy entropy is relevant with both the total number and locations of the added magnets. The normalized fuzzy entropy decreases linearly as the total number of the magnets increases, and the

entropy of a single damage is smaller than that of the multi-damage with the same total number of magnets, which demonstrates that the proposed method also can be used for multi-damage detection on a thin plate.

This study provides us a new approach to identifying the single and multiple damages on thin wall-like structures. As an outlook, the discrimination ability of this method can be improved by introducing some machine learning classifier algorithms. Future work involves damage detection of more different types of damage, such as fatigue crack, delamination and corrosion, and it also involves damage location identification based on SSA and fuzzy entropy. Also, the influence of the damage on the complexity of waves needs more in-depth investigations.

## Data availability statement

The data that support the findings of this study are available upon reasonable request from the authors.

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