LETTER

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Nano-engineering of electron correlation in oxide superlattices

J Laverock$^{1,2,7}$, M Gu$^*$, V Jovic$^*$, J W Lu', S A Wolf$^{5,7}$, R M Qiao$^{7}$, W Yang$^{7}$ and K E Smith$^{1,4}$

1 Department of Physics, Boston University, 590 Commonwealth Avenue, Boston, MA 02215, United States of America
2 H. H. Wills Physics Laboratory, University of Bristol, Tyndall Avenue, Bristol BS8 1TL, United Kingdom
3 Department of Physics, University of Virginia, Charlottesville, VA 22904, United States of America
4 School of Chemical Sciences and MacDiarmid Institute for Advanced Materials and Nanotechnology, University of Auckland, Auckland 1142, New Zealand
5 Department of Materials Science and Engineering, University of Virginia, Charlottesville, VA 22904, United States of America
6 Advanced Light Source, Lawrence Berkeley National Laboratory, Berkeley, California, CA 94720, United States of America
7 Author to whom any correspondence should be addressed.

E-mail: j.laverock@bristol.ac.uk

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Abstract

Oxide heterostructures and superlattices (SLs) have attracted a great deal of attention in recent years owing to the rich exotic properties encountered at their interfaces. We focus on the potential of tunable correlated oxides by investigating the spectral function of the prototypical correlated metal SrVO$_3$, using soft x-ray absorption spectroscopy and resonant inelastic soft x-ray scattering to access both unoccupied and occupied electronic states, respectively. We demonstrate a remarkable level of tunability in the spectral function of SrVO$_3$ by varying its thickness within the SrVO$_3$/SrTiO$_3$ SL, showing that the effects of electron correlation can be tuned from dominating the energy spectrum in a strongly correlated Mott–Hubbard insulator, towards a correlated metal. We show that the effects of dimensionality on the correlated properties of SrVO$_3$ are augmented by interlayer coupling, yielding a highly flexible correlated oxide that may be readily married with other oxide systems.

Introduction

Recent advances in layer-by-layer epitaxial growth have brought oxide heterostructures, interfaces and superlattices (SLs) into the spotlight in the search for promising emergent physics that is both technologically useful and eminently tunable [1]. The bringing together of two or more different materials with sometimes disparate properties can yield unexpected and exciting phases, the most well-known of which is the highly conducting two-dimensional electron gas found at the interface of two insulating materials, LaAlO$_3$ and SrTiO$_3$ (LAO/STO) [2]. Of such oxide heterostructures, those involving correlated oxides are particularly appealing [3], owing to the rich emergent phenomena that develops due to competing orbital, spin and charge degrees of freedom, e.g. superconductivity [4] or ferromagnetism [5] in LAO/STO. While a great number of studies have focused on the interface between band and/or correlated insulators [2, 4–8] superconductors and/or ferromagnets [9] or with a view towards tailoring a material’s orbital polarization [10], there has been comparatively much less work on correlated metallic hetero-interfaces and SLs [11–13]. In correlated light transition metal oxides, the 3$d$ band is dominated by the competition between the kinetic energy of the electrons (which scales with the bandwidth, $W$, and favours electron delocalization) and the on-site Coulomb repulsion, $U$ (which prefers to keep electrons apart and localized on atomic sites). The impact of strong electron correlations on materials properties can be profound, for instance leading to huge conductivity changes in the vanadium oxides. As electron correlations are increased, e.g. larger $U$ or smaller $W$, incoherent side bands develop either side of the one-electron-like quasiparticle peak (QP) in the spectral function, corresponding to localized electron states [14], and referred to as lower and upper Hubbard bands (LHB and UHB). As a signature of electron correlations, both the energy and spectral weight of the Hubbard bands are important, as...
The spectral weight is transferred from the QP into the Hubbard bands, which move progressively further apart in energy [15]. Eventually, the Coulomb repulsion is sufficient to fully localize the system, and it undergoes a Mott–Hubbard metal-insulator transition (MIT) [16] into a Mott insulator as the QP residue is fully depleted.

SrVO₃ (SVO) is a prototypical correlated metal [17], exhibiting similar spectral weight in both its coherent QP and incoherent Hubbard sub-bands, see for example figure 1(d) [17, 18]. While bulk cubic SVO is a good correlated metal, ultrathin SVO has been observed to undergo an MIT as a function of thickness below ∼2.7 nm [19, 20]. As recently highlighted, this result is surprising [21], and was originally attributed to the reduced dimensionality of the band structure leading to a reduction in the bandwidth of the active V₂g orbitals [19, 20]. Detailed dynamical mean-field theory (DMFT) calculations refined this explanation as due to the lifting of the degeneracy of the t₂g orbitals at the interface with STO, where the subsequent orbital redistribution triggers a Mott–Hubbard transition [21]. This emphatic electronic redistribution, triggered at the interface but occurring throughout the SVO layer, has been proposed as a high-performance Mott transistor [21], providing a clear pathway towards exploiting SVO/STO in the fast-growing field of oxide electronics [22].

Here, we report remarkable tunability in the degree of correlations in SVO/STO SLs as a function of the SL structure. The effects of correlation were measured using a variety of soft x-ray spectroscopies that allow us to probe the buried layers and interfaces (see figure 1(a)). Specifically, we find that the SVO layers can be continuously tuned from a good correlated metal (in thick SVO layers) through a Mott–Hubbard transition into a strongly correlated Mott insulator (in thin SVO layers). We demonstrate that this is a collective effect which develops due to the coherence (through interlayer tunnelling) between the SVO layers in the SL. These results establish SVO/STO SLs as exemplar tunable correlated oxides, which may be epitaxially combined with other perovskite oxides in heterojunctions to build all-oxide electronic devices with designed properties.

Methods

The [(SVO)ₘ/STO)ₙ]ₙ SLs were grown epitaxially on (001)-oriented (LaAlO₃)₀.₃(Sr₂TaAlO₆)₀.₇ (LSAT) substrates using a pulsed electron-beam deposition technique [23, 24], which employs a high-power pulsed electron beam source to ablate the target. Additional (epitaxial) samples of pure SVO, pure STO and solid solution Sr(Ti₁₋ₓ)VₓO₃ were also grown in the same way (film thickness of 16 nm) on LSAT for comparison [25]. The use of a Sr₂V₂O₇ target in the PED growth, which has an excess O stoichiometry compared with SrVO₃, helps to minimize the formation of O vacancies during growth [26]. Single crystals of Sr₉₋ₓCaₓ₋₄V₁₆₋ₓO₃ and YVO₃ were measured as reference V⁴⁺ and V³⁺ perovskites. X-ray diffraction displayed strong Kiessig fringes for all films, indicating high quality SLs with sharp, well-defined interfaces between SVO and STO [27]. The (average) out-of-plane lattice parameters (c) varied almost linearly with m/(m + n), corresponding to Vergard’s law, from 4.00 Å (m:n = 2:7) to 3.86 Å (m:n = 13:4). Atomic force microscopy of individual SVO and STO layers indicated atomically smooth surfaces with an rms surface roughness of less than 0.2 nm. Transport properties (electrical resistivity and magnetoresistance) were measured using the van der Pauw method.
X-ray absorption spectroscopy (XAS) and resonant inelastic soft x-ray scattering (RIXS) measurements were performed at beamline 8.0.1 of the Advanced Light Source, Lawrence Berkeley National Laboratory. Throughout these measurements, samples were continuously monitored for changes during and following beam exposure and the x-ray flux was maintained at a level so as to avoid beam damage. XAS measurements, recorded in both total electron yield (TEY, sampling depth $\lambda_{\text{TEY}} = 4.1$ nm, see supplementary information available online at stacks.iop.org/NANO/1/031001/mmEnda) and total fluorescent yield (TFY, sampling depth $\lambda_{\text{TFY}} = 70.5$ nm, see supplementary information) were recorded with an energy resolution of 0.2 eV. Note that the depth sensitivity of XAS, particularly in TEY mode, is strongly dependent on the particular sample, since the top layers are each of different thicknesses (see supplementary information). At the V and Ti L edges, the TFY spectra were quantitatively similar to TEY (excepting saturation effects present in the TFY signal) [28], confirming the sensitivity of TEY is representative of the buried layers at these edges, rather than the film surface. In the manuscript, all XAS spectra presented were recorded using TEY, whereas TFY was used to characterize the depth sensitivity of the two measurements, and to ensure TEY was representative of the buried layers. Linear dichroism (LD) spectra were measured at x-ray incidence angles of 20° and 70° to the surface normal of the film, corresponding to 88% of the incident photon polarization being aligned along either the in- or out-of-plane directions. All XAS and RIXS spectra have been treated with Savitzky–Golay filtering to improve the signal-to-noise ratio [29], except where explicitly stated. For clarity, we also present raw (unfiltered) RIXS spectra in the manuscript. The resolution of the emission spectrometer was set to 0.35 eV at full-width half maximum (FWHM). The sampling depth of the RIXS measurements is estimated to be similar to the TFY sampling depth, $\sim 70.5$ nm.

The electronic structure of the SLs was calculated using the QUANTUM ESPRESSO package [30], using ultrasoft pseudopotentials within the generalized gradient approximation and cutoffs of 40 Ry and 400 Ry for the kinetic energy of the wavefunctions and charge density respectively. In-plane lattice parameters were clamped to the LSAT lattice parameter, $a_{\text{LSAT}} = 3.868$ Å, and the out-of-plane parameters used were those determined by XRD: $c_{1.7} = 9 \times 4.00$ Å, $c_{3.8} = 9 \times 3.97$ Å, $c_{6.5} = 11 \times 3.92$ Å. The out-of-plane lattice parameter of bulk, strained SVO was that corresponding to the $m:n = 13:4$ SL, $c_{\text{strain}} = c_{13:4}/17 = 3.86$ Å.

Results and discussion

Two series of [(SVO)$_m$/(STO)$_n$]$_m$ SLs are investigated here, see figure 1(a): one in which the number of repetitions, $r$, is varied for fixed $m = 7$, $n = 4$ (designated as an r-series), and one in which the ratio of SVO layers ($m$) to STO layers ($n$) is varied for $r = 9$ (designated as an mm-series) [27]. In-plane lattice parameters were clamped to the LSAT substrate lattice parameter ($a = b = 3.868$ Å), leading to in-plane tensile strain within the SVO layers ($a_{\text{SVO}} < a_{\text{LSAT}}$), and in-plane compressive strain within the STO layers ($a_{\text{STO}} < a_{\text{LSAT}}$), as illustrated in figure 1(a). For the r-series of SLs, metallic conductivity was observed for $r \geq 3$, whereas $r = 1$ was found to be semiconducting. The $r = 2$ SL exhibited a MIT at 115 K. Superlattices with $m \geq 7$ were metallic, whereas those with $m \leq 3$ were semiconducting; the $m:n = 6:5$ SL had an MIT at 235 K.

XAS at the oxygen K-edge (1s → 2p) is closely related to the unoccupied partial density of states (PDOS) of transition metal oxides via 2p→3d hybridization [31]. In figure 1, O K-edge XAS spectra are shown of both r-series (figure 1(b)) and mm-series (figure 1(c)) SLs, alongside reference spectra of pure SVO, STO and solid solution SrTi$_{0.33}$V$_{0.67}$O$_3$ (STVO). As illustrated by the STO spectrum, unoccupied Ti $t_{2g}$ and $e_g$ states are found at 531 and 533.6 eV, above which are the higher energy Ti and V $4p$ states; there is no spectral weight below the Ti $t_{2g}$ states in pure STO. For the SLs, however, a strong peak develops at 529.3 eV due to the unoccupied V $t_{2g}$ band, which forms the metallic states near the Fermi level ($E_F$), and grows in intensity with the V content of the SL (figure 1(c)). This peak is found at a slightly higher energy in pure SVO and solid solution STVO, along with a second peak at $\approx 531.4$ eV, which is due to overlapping contributions from the V $e_g$ states and V UHB [32]. The unoccupied electronic structure of the SLs is clearly quite different to either solid solution STVO or a weighted average of STO and SVO (even accounting for energy shifts due to the alignment of $E_F$ at the interface), underlining that these layered SLs have well-defined interfaces and layers (see Methods). For example, in figure 1(b), the spectrum of solid solution STVO with a Ti concentration of 0.33 is shown alongside the spectra of the r-series SLs, for which the average Ti concentration is 0.36.

The r-series XAS spectra are shown in figure 1(b), and are very similar for $r \geq 2$, though there exists a small, but discernible, progressive upshift (by $\sim 0.1$ eV) in the energy of the UHB peak with increasing $r$. However, for $r = 1$, i.e. a single 2D layer of SVO just 2.7 nm thick capped with STO, the spectrum is quite different. In particular, the spectral weight near $E_F$ is weak and is shifted towards higher energies. Ultrathin SVO has been established to be insulating at thicknesses below 3 nm [19, 20], consistent with the results of figure 1(b). Alternatively, strongly correlated quantum well sub-bands have been observed for SVO thicknesses of between 1.9 and 3.8 nm [33], which may explain the unusual PDOS of the $r = 1$ film, where the two broad slopes between
528.5 and 531.5 eV may reflect unoccupied quantized sub-bands of the quantum well. For $r \geq 2$, metallic behaviour is observed, both in the transport properties [27] and in our XAS spectra, despite no change to the layer structure, indicating that interlayer coupling (tunnelling) through the 1.6 nm thick STO layers is sufficient to overcome the effects of low-dimensionalality that would otherwise lead to insulating behaviour [34].

The unoccupied electronic structure exhibits a much greater sensitivity to the individual SVO and STO layer thicknesses, shown in figure 1(c) for the $mn$-series. The spectrum of the STO-rich SL ($mn = 2:7$) strongly resembles pure STO, with an additional small pre-edge peak due to V $t_{2g}$ electrons. Replacing just one of the STO layers with SVO ($mn = 3:6$) leads to a modest increase in the sensitivity of the measurement to the SVO layers (from 16% to 24%, see supplementary information), but a huge increase in the spectral weight of the V $t_{2g}$ QP states, by a factor of $>6$. As the SVO layer thickness is increased, the QP spectral weight rapidly grows, until it is comparable to that of the solid solution by $mn = 13:4$, an increase of 24 times from the $2:7$ SL, despite just a fourfold increase in the SVO layer sensitivity.

Further analysis of these results provides insight into the evolution of the electronic structure of SVO as the dimensionality of the system progresses from strongly 2D ($mn = 2:7$) towards 3D ($mn = 13:4$). The leading edge of the QP states, characterized here as the location of the extrema in the first derivative, is shown as vertical bars in figure 1(c), and is 0.25 eV higher in energy for the 2D SL compared with the quasi-3D SL. Secondly, the bandwidth of the QP states, characterized as the FWHM of the QP peak (see inset to figure 1(c)), increases sharply with SVO layer thickness from 0.55 eV for $mn = 2:7$ to 0.97 eV for $mn = 13:4$. This increase in bandwidth (and the associated increase in metallicity) is accompanied by a transfer of spectral weight from the V UHB into the QP, typical of the evolution in the spectral function due to decreasing electron correlations [14].

In figure 2(a), the V 3$d$ PDOS has been extracted from the $mn$-series spectra by subtracting the contribution of pure STO using the SVO/STO layer sensitivity weights given in the supplementary information. These extracted spectra directly illustrate the evolution in bandwidth, spectral weight and energy of the UHB with SVO layer thickness. For example, for the 2D SL, just 9% of the spectral weight of the unoccupied V 3$d$ states is located in the QP, whereas the QP and UHB are comparable in intensity for the single crystal and quasi-3D SL.

LD ($I_{II} - I_{I}$) can provide information on the energetic ordering of specific orbitals in low-symmetry systems [5, 35]. In the bulk, SVO and STO are both cubic, and exhibit no LD. However, both the symmetry-
breaking due to the interface and the epitaxial strain can introduce LD in our SLs. Representative LD of the SLs, reflecting the intrinsic orbital polarization of the electronic states, is shown in figure 2(b) for \( mn = 6:5 \), for which TEY has a similar sensitivity to both SVO and STO layers (see supplementary information). The small positive LD at the leading edge indicates greater spectral weight from V \( d_{xy} \) orbitals, which is in good agreement with DMFT predictions of few-layer SVO films [21], but is difficult to separate from the effects of in-plane tensile strain, which can also lead to a lowering of the \( d_{xy} \) orbital [34]. Although the Ti \( t_{2g} \) V \( e_{g} \) and V UHB overlap in energy, the strong positive dichroism below the 531 eV peak indicates that the bottom of the in-plane V \( d_{xy} \) and Ti \( d_{xy} \) bands are lower in energy than the bottom of the out-of-plane V \( d_{z^2} \) and Ti \( d_{z^2} \) bands, similar to the effects of the CF distortion observed for TiO\(_2\) octahedra in LAO/STO [5, 35]. At higher energies, the V \( d_{x^2-y^2} \) and Ti \( d_{x^2-y^2} \) bands contribute a small positive LD. This interpretation and energetic ordering is supported by our density functional theory (DFT) band calculations (see supplementary information).

Having measured the unoccupied electronic structure of the SVO/STO SLs, we now focus on the occupied states of the SVO layers through V L edge RIXS, which is capable of providing element-specific information on the local electronic structure [36], and has been successfully employed in the measurement of buried layers and interfaces in a variety of systems [37–40]. Example RIXS spectra are shown in figures 3(a), (b) for the (SVO)\(_n\)/STO\(_n\) SL. Fluorescent features are observed in figure 3(a) due to the occupied PDOS of the system, including from hybridized V–O states and both incoherent (LHB) and coherent (QP) V 3d electrons. At intermediate excitation energies (–i), RIXS features are well-separated from fluorescent emission, and \( dd^* \)-type excitations are visible at 2.1 and 3.3 eV, as illustrated in figure 3(b), consistent with previous measurements of single crystals [32]. We interpret the 2.1 eV transition as due to QP \( \rightarrow \) UHB excitations (sketched in figure 1(d)), and that at 3.3 eV due to LHB \( \rightarrow \) QP excitations. At low energy transfer (\( \ll 1 \) eV), metallic excitations (QP \( \rightarrow \) QP) and intra-\( t_{2g} \) transitions contribute broad energy scattering close to elastic scattering. As an exponent of all three types of feature in the RIXS spectra (V–O fluorescence, V 3d fluorescence and RIXS \( dd^* \)), spectrum (g) has been measured for each SL. We note that V\(^{3+} \) species were detected at the interface in V L edge XAS measurements (not

**Figure 3.** V L edge RIXS of [(SVO)\(_m\)/(STO)\(_n\)], SLs. (a) Example raw spectra for \( m = 7, n = 4 \) displayed on an emission energy scale, showing the location of the fluorescent features, and (b) an energy transfer scale, highlighting the RIXS features. Each spectrum (a–i) is recorded at a different RIXS excitation energy; the inset to (a) shows these excitation energies overlaid on the V L edge XAS spectrum. Spectra (j–l) have been recorded near the L\(_2\) edge and contain additional contribution from L\(_3\) features. The blue spectrum is that chosen for further studies of the different SL structures. (c), (d) RIXS spectra at excitation energy (g) of panel (a) for each SL; (c) the \( r \)-series and (d) \( mm \)-series. The dashed lines in (c), (d) indicate the elastic scattering energy, and the dotted lines illustrate the \( dd^* \) transitions at 2.1 and 3.3 eV. For comparison, the mean of the spectra of the films (for \( r \geq 2 \)) is also shown in (c). (e), (f) show a close-up view of the QP \( \rightarrow \) UHB transition on an energy transfer scale for (e) the \( r \)-series SLs, and (f) the \( mm \)-series SLs. The vertical dotted lines in (e), (f) represent the mean energy of 2.1 eV, and the triangles indicate the peak centres for each spectrum. The energy of V\(^{3+} \) Ti CF transitions is illustrated for the thin SVO layers in (f). In panels (c)–(f), the thick, lightly coloured lines show the scatter of the unfiltered spectra.
shown here) at a concentration of \(\sim 0.1\) per interfacial V ion. This weak charge doping of the interface may be associated with a small number of O vacancies that are energetically trapped at the interface, leading to quasi-localized charge distributed amongst neighbouring V sites; the electronic reconstruction at the interface will be discussed elsewhere.

The RIXS spectra of each SL are shown in figures 3(c), (d). Although both \(r\)-series and \(mn\)-series spectra are rather similar in their fluorescence spectrum, fluorescent features in RIXS are generally rather broad, owing to the finite lifetime of the intermediate (core hole) state, making it difficult to untangle subtle modulations to the ground state. Consequently, we focus on the loss features of RIXS, namely the QP \(\rightarrow\) UHB excitation, which are broadened only by the much narrower lifetime of the final state. The QP \(\rightarrow\) UHB excitation is clearly visible at \(\sim 2.1\) eV in all SL spectra. In figures 3(e), (f) we show the same spectra on an expanded view around the QP \(\rightarrow\) UHB transition. For the \(r\)-series SLs \((r \geq 2\), figure 3(e)), the transition energy increases by \(\sim 0.3\) eV from 1.9 eV \((r = 2\) to 2.2 eV \((r = 9\). This evolution in the UHB energy was recognized in the XAS of the \(r\)-series above and was estimated at 0.1 eV, although the proximity of the Ti 3\(d\) states made it difficult to extract a reliable value. These results reinforce our proposition that increasing the number of repetitions, \(r\), of SVO/STO layers decreases the impact of electron correlations by providing stronger interlayer coupling (via tunnelling) between SVO layers. For the \(mn\)-series, the presence of charge at the SVO/STO interface particularly affects thin SVO layers, where the ratio of interfacial V is high. In figure 3(f), an expanded view of the \(mn\)-series SLs is shown, and a strong peak near 2.2 eV dominates the \(m = 2\) spectrum, for which all V ions are located at the interface, and is also visible in the \(m = 3\) spectrum. This peak can be associated with the additional interfacial charge in the form of V\(^{3+}\)-like RIXS, occurring at a similar energy to \(^3T_2\) CF excitations found in V\(^{3+}\) perovskites \([41]\). At lower energy transfer, a strong shoulder is visible in both of these spectra, and we associate this shoulder with the QP \(\rightarrow\) UHB excitation discussed above. With this in mind, the evolution of this feature for the \(mn\)-series is remarkable, increasing by over 0.5 eV.
from ∼1.5 eV for the 2D SL to ∼2.1 eV for the quasi-3D SL. This is in very good agreement with the extracted XAS results, in which the energy of the UHB was also found to increase by 0.5 eV.

Taken together, our XAS and RIXS results reveal an intimate link between the thickness of the SVO layers in the SL and the correlated electronic structure. Moreover, this link is strongly influenced by the interlayer coupling, provided by tunnelling through the STO spacer layers. In order to demonstrate these effects in more detail, in figure 4 we compile several important spectroscopic properties of the SLs from our XAS and RIXS results (see supplementary information). The first of these (figure 4(a)) is the spectroscopic ‘metallicity’ of the SLs, determined from the leading edge of the XAS (which represents the conduction band minimum for insulators and $E_F$ for metals) and the integrated intensity of quasi-elastic scattering in RIXS [42, 43]. As illustrated for the mn-series, both indicators of the spectroscopic metallicity of the SLs agree very well with their transport properties, whereas the r-series display only weak trends in both indicators. In particular, the absence of a large upshift in either quantity for the insulating \( r = 1 \) sample is in agreement with the presence of disconnected metallic and insulating phases implied by detailed transport measurements [27], suggesting that the MIT that develops with \( r \) is likely instigated by percolative transport through phase-separated domains. The RIXS indicator (which is of greater precision than the XAS indicator) implies that the SVO layers in the SL are fully metallic for \( r > 5 \), whereas a fraction of insulating SVO may coexist with metallic SVO for \( r < 5 \).

The remaining SL properties shown in figures 4(b)–(d) are associated with the correlated electronic structure. The QP bandwidth is almost constant with \( r \), but exhibits a very strong dependence on the number of SVO layers, increasing by almost a factor of 2 from \( m = 2 \) to 13 (figure 4(b)), and is well described by \( 1/m \) (best fit line in the right panel of figure 4(b)). Figure 5 compares the electronic structure of the SLs calculated by DFT. Although DFT neglects the effects of strong electron correlation, the unrenormalized bandwidth, $W$, is...
directly accessible from DFT, and it is this quantity that competes with the on-site Coulomb energy, $U$ (which should not change with SL structure), in strongly correlated materials. As shown in figure 5(e), the bandwidth of the out-of-plane $d_{xz}$ orbitals is found to vary (also with $1/m$) by a factor of $\sim 1.4$ between $m = 2$ and the bulk, in good qualitative agreement with the spectroscopic results, whereas the in-plane $d_{yz}$ orbitals are relatively only weakly affected. In contrast to the percolative MIT discussed above, figure 4(b) suggests a huge renormalization in the $U/W$ ratio, which characterizes the relative energy scales of localized ($U$) versus delocalized ($W$) electron behaviour. In response, the transfer of spectral weight from the QP (large $m$) to the UHB (small $m$) is huge, by an order of magnitude for the insulating SLs (figure 4(c)). Concurrently, the UHB rapidly lowers in energy as the thickness is reduced, and both RIXS and XAS quantifications are also described well by $1/m$ (figure 4(d)). These two signatures of increased electron correlations, coupled with the associated reduction in bandwidth that leads to them, establish the MIT that develops in the $mn$-series of SLs is of the Mott–Hubbard type. Similar, albeit weaker, effects have been observed at the surface of Sr$_{1-x}$Ca$_x$VO$_3$ single crystals due to the narrowing of the bandwidth as a result of the decreased coordination at the surface [48]. In the SLs, the narrowing of the bandwidth is caused by the decreased dimensionality of the system, whereby the out-of-plane $d_{xz}$ and $d_{yz}$ orbitals are confined within the SVO layer (see figure 5), and the localization of these states due to an increase in $U/W$ triggers the localization of the in-plane $d_{xy}$ states, as illustrated for a single SVO layer by Zhong et al [21]. The (weaker) evolution in the UHB energy with the number of repetitions illustrates that interlayer coupling between SVO layers is able to restore some out-of-plane coherence via tunnelling through the STO layers, providing an additional tuning parameter of the correlated electronic structure.

**Conclusion**

Our results illustrate the remarkable flexibility in the correlated electronic structure of SrVO$_3$, and demonstrate that the SL structure is a sensitive tuning parameter that can be used to engineer both the material properties and electron correlations in SrVO$_3$, for example its proximity to the large Mott–Hubbard conductivity transition. This establishes SL engineering as a very attractive alternative to other approaches of tuning the electronic structure of correlated oxides. For example, strain engineering is limited in the range of available substrate mismatches, and crystallographic dimensionality approaches (e.g. the Ruddlesden–Popper phases) offer only coarsely-spaced distinct structures. On the other hand, SL engineering can be employed continuously from the 2D limit (ultrathin layers with a single layer or thick spacers) to the 3D limit (thick strongly-coupled layers). Moreover, as a perovskite oxide, SrVO$_3$ is widely compatible with other oxides, and promises an exciting role in the future study of emergent behaviour at correlated oxide interfaces.

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**ORCID iDs**

J Laverock @ https://orcid.org/0000-0003-3653-8171
M Gu @ https://orcid.org/0000-0002-9000-5299

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