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Hole mobility enhancement and *p*-doping in monolayer WSe₂ by gold decoration

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Abstract

Tungsten diselenide (WSe₂) is an attractive transition metal dichalcogenide material, since its Fermi energy close to the mid gap makes it an excellent candidate for realizing p-n junction devices and complementary digital logic applications. Doping is one of the most important technologies for controlling the Fermi energy in semiconductors, including 2D materials. Here we present a simple, stable and controllable *p*-doping technique on a WSe₂ monolayer, where a more *p*-typed WSe₂ field effect transistor is realized by electron transfer from the WSe₂ to the gold (Au) decorated on the WSe₂ surfaces. Related changes in Raman spectroscopy are also reported. The *p*-doping caused by Au on WSe₂ monolayers lowers the channel resistance by orders of magnitude. The effective hole mobility is ~100 (cm²/Vs) and the near ideal subthreshold swing of ~60 mV/decade and high on/off current ratio of >10⁶ are observed. The Au deposited on the WSe₂ and the environment, making the doping stable and promising for future scalable fabrication.

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Keywords: WSe₂, transition metal dichalcogenide, doping

1. Introduction

Semiconducting two-dimensional (2D) graphene exhibits great potential for various applications, including electronics, optoelectronics, energy harvesting and sensors [1–3]. However, monolayer graphene does not have an energy bandgap, which makes it challenging to use as a field-effect transistor (FET) with a high on/off current ratio [4]. Although an energy gap up to 400 meV has been demonstrated by patterning graphene into narrow ribbons [5], significant mobility degradation and fabrication challenges limit its practical application in electronics. An energy gap can also be achieved by applying a perpendicular electric field to a bilayer graphene [6], but these gaps are smaller than 250 meV. Recently, the 2D material transition metal dichalcogenide (TMD), in which a sheet of metal atoms is sandwiched between two sheets of chalcogens by covalent bonds, has attracted great interest. The layer structure and unique electrical properties of semiconducting TMD monolayers make them suitable to serve as the channel in nanoelectronics. The monolayer TMD channels are resistant to short channel effects [7] and the lack of dangling bonds on their surfaces may result in a lower change scattering probability and fewer interface trap states [8].

One of the most frequently reported TMD materials for transistor applications is molybdenum disulphide (MoS₂) because of its large intrinsic bandgap [9, 10]. MoS₂ monolayers exhibit a direct bandgap of 1.8 eV [11, 12], and it has been reported that the monolayer MoS₂ FETs exhibit a high electron mobility, an excellent on/off current ratio and a low subthreshold swing [9]. It is noted that most MoS₂-based FETs exhibit *n*-type electrical characteristics since MoS₂ is normally highly *n*-doped. Tungsten diselenide (WSe₂) is another attractive TMD material since its Fermi energy is close to the mid gap [13], which makes it easier to realize *p*–*n* junction devices and complementary digital logic applications. Recent advances in the chemical vapour deposition (CVD) of MoS₂ [14] and WSe₂ [15] monolayers have allowed researchers to obtain large-area TMD samples, but to bring TMD research closer to practical applications, many important issues need to be resolved.

Doping is one of the critically important technologies in TMDs. Despite the fact that several doping techniques, including surface doping, edge doping, electrostatic doping and substitution doping, have been developed for MoS_2 [16–21], it still remains a challenge to keep the doping stable and highly efficient. Moreover, the Fermi level engineering or doping in monolayer WSe₂ is still relatively unexplored. Recently, Fang *et al* have reported transistors based on WSe₂ using high-k materials as the gate dielectrics, where the chemically doped source/drain contacts exhibit low contact resistances. Selective treatment with potassium is able to form degenerately doped *n*+ contacts for electron injection while NO₂ treatment forms *p*+ contacts [22–24]. Liu *et al* have demonstrated the *n*-type WSe₂ FET by using indium as a contact metal [25]. Chuang *et al* have revealed that graphene can be a work-function-tunable electrode material for few-nanometre WSe₂ FETs [26]. It is noted that the small molecules adsorbed on the 2D materials tend to desorb from the surfaces and the alkali metals are known to be sensitive to moisture and oxygen. In fact, most of the previous reports on chemical doping have shown that the electrical results change with time [27] and even with rinsing with water [28].

Here, we report a simple, stable and controllable *p*-doping technique on a WSe₂ monolayer, where a more *p*-typed WSe₂ FET is realized by electron transfer from the WSe₂ to the Au decorated on the WSe₂ surfaces. The *p*-doping effect from Au decoration is systematically evaluated by Raman spectroscopy, photoluminescence (PL), atomic force microscopy (AFM), ultraviolet photoemission spectroscopy (UPS) and electric double-layer transistor (EDLT) characterizations. The gold nanoparticle (AuNP) decoration on the WSe₂ monolayer results in the channel resistance lowering by orders of magnitude and the *p*-type FET with an effective mobility of ~100 (cm²/Vs), near the ideal subthreshold swing of ~60 mV/ decade and high on/off current ratio of >10⁶. The Au deposited on WSe₂ also serves as a protective layer to prevent reaction between the WSe₂ and the environment, making the doping stable in ambient conditions.

2. Results and discussion

The direct growth of crystalline WSe₂ monolayer film on a sapphire substrate by the vapourphase reaction of WO₃ and Se powders was performed in a hot-wall CVD system as described elsewhere [15]. Figure 1(a) displays the Raman spectra for a pristine WSe₂ film, where the excitation light source is a continuous laser with a wavelength of 473 nm. Two characteristic peaks including E' (or E_{2g}^1) at 249 cm⁻¹ and A'₁ (or A_{1g}) at 250 cm⁻¹ are identified [29–32]. The AFM image in figure S1 shows that the as-grown WSe₂ film is mostly monolayer (thickness ~0.72 nm). The film is up to few centimetres in lateral size and composed of WSe₂ crystalline domains (a few microns in size) as described in reference [15]. The typical PL spectrum of an as-grown WSe₂ monolayer in figure 1(b) shows one pronounced emission peak at 760 nm (1.63 eV), assigned as the A direct excitonic transition [11, 33]. Besides, the broad peak at 600 nm (2.06 eV) belonging to the B direct transition is not pronounced for as-grown WSe₂ monolayer film, likely due to the fact that it is not the lowest energy transition [34, 35]. Another peak at a longer wavelength of 806 nm (1.54 eV), attributed to the indirect bandgap emission, is not pronounced for the monolayer WSe₂. It is noted that the distinctly strong emission from a monolayer is in good agreement with the recent report [36–38].

Raman spectroscopy is a nondestructive methodology used to reveal the doping effect in monolayer 2D materials. It has been established that the peak width and position of Raman A'_1 band (~402 cm⁻¹) for monolayer MoS₂ are sensitive to the Fermi energy change or carrier concentration [39]. Chakraborty et al have shown that n-doping results in a softening and intensity decrease of the A'_1 phonon, while *p*-doping causes a blue shift and intensity increase of the A'_1 phonon [17, 40]. It would be interesting to know whether the WSe₂ layer is affected by the Au decoration or not. Figure 2(a) shows the Raman spectra for the pristine WSe₂ monolayer film and those after thermal evaporation with Au its surfaces. The Au deposition was performed in a thermal evaporator, where the 10s deposition corresponds to roughly 1 nm of Au in thickness interpolated from our established linear relation between Au thickness and deposition time for the system. Figure 2(b) shows that the 10 s Au deposited on WSe₂ still remains as nanoparticles but the 20 s Au deposition appears film-like on WSe₂ (supporting figure S2, available from stacks.iop.org/TDM/1/034001/mmedia). The characteristic peak for WSe₂ at about 250 cm^{-1} is assigned to the E' and A'₁ degenerated mode [41] (some other reports have termed this mode $E' + A'_1$ [29–32]). With the decoration of Au on WSe₂, the peak at 250 cm⁻¹ displays a red shift, where the Raman intensity for each spectrum has been scaled



Figure 1. (a) The Raman spectrum for the CVD WSe_2 monolayer. (b) The photoluminescence spectra for the CVD WSe_2 monolayer.

for better comparison. We have also performed the Raman spatial mappings using confocal Raman spectroscopy, where the mappings were constructed by plotting the peak frequency on a false colour scale (laser spot focused to ~1 μ m diameter). Note that for the convenience of experiments, we used WSe₂ triangular flakes for Raman mapping studies. Figure 2(c) shows the Raman E' + A'₁ mappings for the selected WSe₂ monolayer flake before and after deposition with 10 s of Au, where the mapping consistently shows the peak redshift after Au deposition. In addition to the change in Raman peak shift, figure 2(d) shows the PL spectra for the monolayer WSe₂ flake with a strong emission at ~760 nm corresponding to the A exciton, whereas the emission intensity of the same peak becomes much lower after Au deposition (10 s). Figure 2(e) shows the spatial PL mappings (excited by a 473 nm laser) for the WSe₂ monolayer flake before and after it was deposited with Au, where the integrated peak area from 720 to 820 nm (linear baseline is applied in between 720 nm and 820 nm) is plotted as the false colour based on the colour index on the right. Hence, it can be concluded that Au deposited on WSe₂.

To understand whether the Au deposition results in doping, we measured the electrical properties of the EDLTs based on the WSe_2 monolayer films on sapphire substrates. EDLT is



Figure 2. (a) Raman spectra evolution of the WSe₂ monolayers with various Au deposition times in ambient conditions. The wavelength of the Raman laser is 473 nm, the spot size is $\sim 1 \,\mu$ m, and the power is $\sim 1 \,\text{mW}$. (b) The AFM for the 10 s Au deposited on the WSe₂ (rate = 1 Å s⁻¹). (c) Raman mappings of the pristine and Au-decorated WSe₂ constructed using E' + A'₁ frequencies. (d) The photoluminescence spectra and (e) mappings for the pristine and 10 s Au-decorated WSe₂ monolayer flakes.



Figure 3. (a) Schematic diagram of the WSe₂ EDLT constructed with an ion gel on a sapphire substrate. The source/drain electrodes were composed of Ni/Au. (b) Optical micrographs of the top view for the WSe₂ EDLT device which were taken before and after the ion gel/top gate deposition. (c) Transfer characteristics of the WSe₂ EDLT under different treatments on a linear scale. V_D is the drain voltage, and V_R is the measured voltage between the electrolytes and WSe₂. The red and blue lines correspond to the transfer curve for the WSe₂ before and after the doping, respectively. The left photo shows the *p*-channel transfer curve, right is the *n*-channel transfer curve. The inset shows the carrier mobility values measured at various reference voltages. The drain voltage level was maintained at ±0.1 V, which was in the linear regime. (d) The transfer curves of the pristine and *p*-doped WSe₂ plotted in a log scale. (e) Output characteristics of the pristine and *p*-doped WSe₂.

known as a method to determine electrical characteristics at a high carrier concentration, which is not easily accessed by solid insulator gating. The detailed EDLT fabrication processes have been reported elsewhere [15, 42]. Figure 3(a) schematically illustrates the structure of the EDLT device, where the 2 nm Ni and 70 nm Au were deposited by thermal evaporation on the source and drain contact areas with a hard mask. The ion gels, a mixture of a triblock copolymer, poly

(styrene-block-methyl methacrylate-block-styrene) and an ionic liquid, 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl) imide, are used as the top gate dielectrics as described in our previous publication [43]. The transistor channel was then covered with a thin Pt foil as the top-gate electrode. A separate thin Au wire was inserted into the gel as the reference electrode. Figure 3(b) shows a photograph of the EDLT device top view, where the channel width and length are 70 and 1000 μ m, respectively. The room-temperature transfer characteristics of a monolayer WSe₂ EDLT under different $V_{\rm R}$ values are shown on a linear scale in figure 3(c) and on a logarithmic scale in figure 3(d). Note that the V_R is the measured voltage between the electrolytes and WSe₂, the voltage for the electric double layer on WSe₂ surfaces, and it is normally used as the effective gate voltage in EDLTs [43]. The pristine WSe₂ EDLTs show typical ambipolar behaviours which are consistent with our previous reports [15]. Figure 3(c) also presents the p- and n-transfer curves (drain current I_D vs V_R) of Au-decorated WSe₂ monolayer EDLT at the applied drain voltage $V_{\rm D} = -0.1$ and 0.1 V, respectively. The fact that the I_D (Au-decorated) is higher than I_D (pristine) in the *p*-channel but lower in the n-channel indicates that Au decoration imposes p-doping to WSe₂. That the threshold voltage of the pchannel changes from -1.21 V for pristine WSe₂ to -0.95 V for Au-decorated (n-channel from 0.93 to 1.78 V) also suggests a p-doing effect by the Au decoration. And that the hole threshold voltage decreases after Au-doping indicates that the Au-doped WSe₂ can operate at a low gate voltage. Moreover, the field-effect mobility was calculated by the standard formula for the linear region, $\mu = (L/WC_iV_D) - (\Delta I_D/\Delta V_R)$, where μ is the field-effect mobility, W is the channel width, $V_{\rm D}$ is the drain voltage, $C_{\rm i}$ is the measured specific capacitance of the ion gel, L is the channel length, and $I_{\rm D}$ is the drain current. The inset in each graph plots the reference voltage dependence of carrier mobilities. The highest carrier mobility of the hole transport increases from 55 to 96.6 cm² Vs⁻¹ after Au-doping, which is around twice as large as the pristine WSe₂ EDLT. On the other hand, the electron mobility decreases from 8.15 to $3.67 \,\mathrm{cm}^2 \,\mathrm{Vs}^{-1}$. Figure 3(d) shows the drain current from a linear to a log scale, and the on/off current ratios are $\sim 10^5$ and 10^4 for p- and n-channels in pristine WSe₂ EDLTs. The on/off ratio for the EDLT after Au-doping increases by one order of magnitude for p- and n-channels. The subthreshold swing was estimated to be 68 mV/decade after 10s Au-deposition, which is close to the theoretical limit of 60 mV/decade. As shown in figure 3(e), ideal Ohmic-like contacts and a reasonable saturation behaviour were observed, resulting in sufficient current amplification. The electrical characteristics for the EDLTs fabricated with the WSe₂ films with various Au deposition times (0, 10, 20 and 60 s) are summarized in table 1. We notice that although a longer deposition time (say 60 s) can p-dope the WSe2 and totally suppress the n-channel conduction, the overloaded Au on WSe₂ likely introduces many scattering sites which also largely degrade the *p*-channel mobility.

To further strengthen the *p*-doping argument, we used UPS to reveal the Fermi-level change after Au-doping. The as-grown monolayer WSe₂ films on sapphire were transferred by PMMA-assisted wet chemical process on 1.5×1.5 cm silicon substrates for UPS measurements. In figure 4(a), the photoemission spectra were excited by helium I with a photon energy of 21.2 eV and corrected to zero point as the Fermi-level. From the tangent line of the on-set part, we obtain the difference of the valence-band-maximum and Fermi-level (VBM- E_F) with values of 1.8 eV and 1.37 eV (w.r.t. E_F) for the pristine and Au-doped WSe₂ films respectively. The Fermi energy of WSe₂ was lowered by about 0.43 eV after Au-doping, corroborating that Au decoration *p*-dopes the WSe₂. In the figure 4(b), the photoemission spectrum was injected by the helium II with a photon energy of 40.8 eV and corrected to zero point as the Fermi-level. In

Device	Hole				Electron			
	V _{th} (V)	$m(cm^2 Vs^{-1})$	$S(mV dec^{-1})$	$C(\mu F \text{ cm}^{-2})$	V _{th} (V)	$m(cm^2 Vs^{-1})$	$S(mV dec^{-1})$	$C(\mu F \text{ cm}^{-2})$
pristine	1.21 ± 0.06	55	100	~5.1	0.93 ± 0.16	8.15	88	~3.8
10 sec-doped	0.95 ± 0.07	96.6	68	~4.9	1.78	3.67	126	~4.2
20 sec-doped	0.96 ± 0.03	90.5	108	~7.8	1.46	0.70	93	~5.3
60 sec-doped	1.00 ± 0.10	9.00	248	~7.4		—	—	

Table 1. EDLT characteristics for the WSe_2 monolayers deposited with 0 s, 10 s, 20 s and 60 s of Au respectively.



Figure 4. Characterization of pristine and Au-doped (10 s) WSe_2 monolayer using UPS. (a) The tangent line of the on-set part; (b) the off-set part. (c) Schematic illustration for the band structure of *p*-doping WSe_2 .

the off-set region, we acquire the cut-off values 37.19 eV and 36.76 eV w.r.t. E_F to pristine WSe₂ and Au-doped WSe₂ respectively. These cut-off values are described as the largest extractable electron states in the measured samples. Moreover, the differences of the injected photon energy and the cut-off value are defined as the work function. Thus, we could obtain a work function of 3.61 eV of pristine WSe₂ and 4.04 eV of Au-doped WSe₂, respectively. The work function moves away from the vacuum level after Au-doping. Combining these results, the band structure of WSe₂ could be derived as shown in figure 4(c). The Fermi energy is obviously decreased about 0.43 eV after Au decorated on WSe₂, which showed that there is no chemical reaction between Au and WSe₂ during the Au evaporation process.

3. Conclusions

In summary, we have revealed that Au decoration results in successful p-doping of the monolayer WSe₂. Electrical characterization using EDLTs and Fermi energy measurements by UPS confirm the *p*-doping behaviours. The *p*-doping in WSe₂ results in the redshift of the major Raman peak at $\sim 250 \text{ cm}^{-1}$ although this mode is a degenerate mode of Raman E' + A'₁. We would like to point out that the commonly used solution of doping using AuCl₃ [17] also introduces similar p-doping effects on the WSe₂ monolayer. Supporting figure S3 (available from stacks.iop.org/TDM/1/034001/mmedia) shows the AFM and Raman results for the pdoping of WSe₂ using AuCl₄. However, our experimental results show that Au evaporation is a more controllable and air-stable method than AuCl₄ doping. The Au decoration using the thermal evaporation method results in air-stable p-doping in monolayer WSe₂, which is considered a promising method to introduce *p*-doping to other 2D materials. Most interestingly, the Au-doping enhances the hole mobility, increases the on/off current ratio, moves the threshold voltage closer to zero and decreases the subthreshold swing of the WSe₂ EDLTs. Furthermore, the AuNPs may be an interface to enable the chemical functionalization of WSe₂ through bonding to AuNPs. The research may be further expanded to the areas of future optoelectronics, label-free detection of protein, DNA, or metal-ion contaminants in water.

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